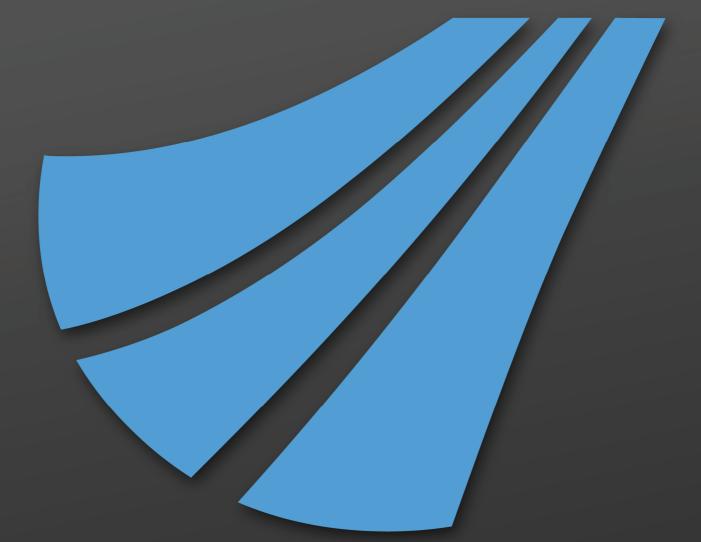
InterForm CookBook



InterForm400[®] eForms & Intelligent Document Management for System i, i5, iSeries & AS/400

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Document IF400_Cookbook_2018_002

Printed in Denmark 2018

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Introduction

This document is meant as an extra addition to the InterForm400 manual. Where the manual in detail is describing each and every function in InterForm400 this document is meant as an aid for those trying to solve a specific problem and just want a recipe to follow in order to solve the specific problem. This document can be very much compared to the IBM red books, describing concrete problems and how to solve them.

This document cannot be used as a substitute for the manual - it does not describe all functions in InterForm400 - only the most common questions/functionality.

The basis of the document is mainly the many technical tips that have been distributed to business partners and support questions answered over the past years. Now they are available here.

Contrary to the manual this document is also divided into segments describing various parts of InterForm400 instead of following the structure of the menues.

If you find that the document is missing a 'recipe' for something that must be a common problem/goal, then feel free to forward the suggestion to support@interform400.com.

Handling Images in InterForm400

When you want to insert an image or logo in the output of InterForm400 you can use any of these formats:

Format	For Output	Advantages	Disadvantages
ВМР	PCL and PDF	Top quality. Color.	Takes up a lot of space in both PCL and PDF output => Resulting output get larger.
GIF	Color PCL*	Fairly good quality. Color.	Only for use with &&IMG *COLOR commands in the spooled file. Up to 256 colors.
JPG	PCL and PDF	Good quality. Color.	Takes a while to convert when used the first time. PCL result includes the BMP equivalent (i.e. larger PCL output)
PCL	PCL	Easy to create from any windows application. Works great with grey scale images. Can be converted into TIF with Swiftview. Can be either color or black/white	Is not supported for PDF or ZPL output! Cannot be viewed in the graphical designer
TIF	PCL, PDF and ZPL	Works with all output formats. Images are very small/efficient resulting in small output.	TIF files must be sharp black/white. Images with grey scales can be a problem.

* Notice that GIF files can only be used for color PCL output with the command &&IMG *COLOR in the spooled file.

As a general rule it is normally recommended to use **TIF** files for black/white graphics and **JPG** files for color images. These formats supports most output formats while giving you output of a fairly small size. The result is usually best if you use a specific black/white image for black/white output instead of using the same color image for both color and black/white output.

The images are installed in InterForm400 by uploading the image files to the IFS in **/APF3812Home/Work** and run option '8. Work with images' on the Administration menu of InterForm400.

Reducing the size of used images to minimum

When you are using images in InterForm400 you of course want the best output, but sometimes you are also met with a need to reduce the size of the final output to an absolut minimum. This can e.g. be the case if you want to archive PDF files created by InterForm400. Below are a few tricks to help you do just that.

🙂 TIP 🙂

The 2010 versions of Interform400 include a new feature to compress any used text in PDF files. If this COMPRESS feature is actived any text in the PDF file will be compressed reducing the PDF file size even more.

Reducing the resolution of the original image

The most simple way to reduce the resulting size of the output from InterForm400 is simply to reduce the resolution (or color dept) of the original image before you install it in InterForm400. You then compensate of the smaller size by selecting a different resolution in InterForm400 when you use the image in overlays.

(In InterForm400 you reduce the resolution in order to enlarge the image.)

The problem with this is that the quality of the output will also be reduced.

Reducing the size of simple color images with few colors.

Sometimes customers are using color BMP images in InterForm400 in order to insert a simple color image, but there are a couple of ways to reduce the impact of a simple color image quite a lot:

The simple way is simply to convert the BMP image into JPG and then install the JPG image instead. This will however not reduce the size of the printed output and you might also get even a larger reduction by cutting out the image into parts containing each color like below:

Consider this image:



The image is using only 2 colors: Black and blue, so a large reduction (compared to the original bmp file) can normally be found if you cut up the image into parts (two different images) consisting of each color like below:

The black part:

The blue part:





This can e.g. be done via such a simple tool as MS Paint, but other simular programs might be able to separate the images in another better/easier way. Next you need to convert them into sharp black/white (converting the color into black) and save them as TIF files. This can be done e.g. in Irfanview. Irfanview can be downloaded for free via <u>www.irfanview.com</u>. Irfanview is a recommendable product, but use it at your own risk.

If you open the image in Irfanview you can do the conversion of the images above by doing this:

- 1 Open the image in Irfanview
- 2 Reduce the color dept to 2: Select 'Image' and 'Decrease color dept' and select '2'.
- 3 Save the image as TIF: Select save compression: CCITT Fax4.

Before you can use the black/white images in Interform400 for color output you only need to identify the exact RGB (Red, Green, Blue) combination of the light Blue color in the image

above. That can be done in MS Paint by opening the image and selecting the pipette on the upper left, clicking on 'Define custom colors' on the pop-up window and now you can see the RGB color settings on the right. Below we can see the color setting for this special color is:

谢 clipart_blue.bmp - Paint File Edit 41 🗆 0 🏟 ØQ 0 1 🄊 A 1 2 ΠZ 00 ? × Edit Colors Basic colors: Г Custom colors: Hue: 133 Red: 102 Γ Sat: 240 Green: 204 Color|Solid Lum: 168 Blue: 255 OK Cancel Add to Custom Colors

Now you can use this information to use the image in InterForm400 as two images, where you simply color the blue part as found above:

Select this in InterForm400 to define a color to use with the Ink command:

Descrip	oti	Lor	ſ	•	•	•	•	•	•	Light	Blue
Red . Green Blue .			•	•	•	•	•	•	•	204	0-255

Red

Blue

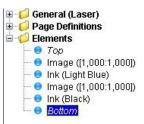
Green 204

102

255

Finally you can now use the two images in an overlay like shown below:

List of the overlay elements:



The first element - inserting the black part of the image:

Properties P	age Management		
Position (top,l Enable B/W in Enable color in B/W	nages 🔽	1,000	(0-99,239)
File IMG_BL Resolution Reverse Im	300 💌		×

The second element - changing the **ink** into blue:

Properties	Page Management	
Use previou	s color 🔲	
9(102,204,: Light Blue	255)	
Raster E	/W	
Use previ	ous raster 🔽	
Raster (olor	
Use previ	ous raster 🔽	

The third element - inserting the blue part of the image as a B/W image:

Properties	Page M	anagement			
Position (top Enable B/W Enable colo B/W	images	1,000	1,000	(0-99,239)	
File IMG_ Resolutio Reverse	n 3	300 🔽		×	

The fourth element - changing the ink back to black so not other elements are getting blue:

Properties	Page Management	
Use previou	is color 🔲	
1(0,0,0) Black		
Raster I	3/W	7
Use previ	ous raster 🔽	
Raster (Color	
Use previ	ous raster 🔽	

Especially color images, that are 'polluted' with many different colors instead of just the 2 or 3 colors that are actually needed, can be reduced quite a lot in size when you compare the final output from InterForm400. The final result using colored B/W images like above may also be

Tips for handling TIF files in InterForm400

As mentioned earlier we recommend you to use TIF files whenever you want to insert a black/white image in InterForm400. There is however some misunderstandings when it comes to the actual TIF formats, as the TIF extension covers several different tif format with separate compression methods.

The TIF image must be sharp black/white (no grey tones) and must not contain any other colours than black and white. The image can even look black/white, while having the color attribute activated making it impossible to use in InterForm400. Here is how you can ensure that the image can be used in InterForm400:

Irfanview: Converting an image into sharp black/white TIF

Converting an image into sharp black/white TIF and saving it with the right compression can be done with many tools. One of them is IrfanView, which can be downloaded for free via <u>www.irfanview.com</u> (A small fee is required for commercial use). If you open the image in Irfanview you can first convert the image to a sharp black/white (i.e. no grey tones or colors) by selecting 'Image' and 'Decrease color dept' and then select '2':

🌺 sturb	1.TIF - IrfanView		Decrease color depth
File Edit	Image Options View Help Information Create New (empty) image Create Panorama image Rotate Left Rotate Right Custom/Fine rotation Vertical Flip Horizontal Flip Resize/Resample Change canvas size	I	Colors 256 Colors (8 BPP) 16 Colors (4 BPP) 2 Colors (10 BCK/white) 0 Custom: 200 (2 - 256 colors) Use Floyd-Steinberg dithering Make grayscale image 0K
	Increase Color Depth Decrease Color Depth		

(Converting a TIFF image to sharp black/white in IrfanView)

It is often a good idea to **disable** the option 'Use Floyd-Steinberg dithering' (as above) as this option will create 'flussy' edges. The idea with this dithering is to smooth transitions out, but in low resolution it will often not look good.

Finally you can save the image as a tif file by selecting 'File', 'Save as..' and use 'CCITT Fax 4' compression.

Swiftview: Converting an image into black/white TIFF

If the image contains many shades of grey (or colors) the result might not be perfect. If the image is like that you can e.g. open up MS Word (or any other application where you can resize the image and print it), resize the image to double the size (to get the best possible quality later when using 600 dpi as the resolution in InterForm400) - you can even change the paper size to e.g. A3 to get enough room for the double size.

In MS Word (or whatever application you are using) you should now print the image to file using a simple HP printer driver e.g. HP4:

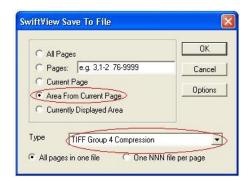
Print			? 🛛
Printer Name: Status: Type: Where: Comment:	HP LaserJet 4 Idle HP LaserJet 4 FILE:		Properties Find Printer
	page Selection numbers and/or page ranges sy commas. For example, 1,3,5–12	Copies Number of copies:	1 🗢
Print <u>w</u> hat: P <u>r</u> int:	Document All pages in range		1 page 💌 No Scaling 💌
Options			OK Close

Now you need

to open the .prn file

created above in Swiftview. You must open Swiftview from InterForm400 in order to be allowed to use it, so you need to preview an overlay as PCL (to start Swiftview) and then open the prn file created above. In Swiftview you simple click the icon 'Open' and select the prn file.

To save the image as a compressed TIF file you now select the icon 'Convert' in Swiftview. A new window will pop up:



Here you select 'Area from Current Page' and 'TIFF Group 4 Compression'. When you click 'OK' a scissors will appear and now you drag around the image with the left mouse button pressed. When you release the mouse button the tif file is saved. The extension might not be .tif as expected - it can be .001, but it is a real tif file anyway. This file can be used directly in Interform400.

Normally this procedure will create quite good TIF files, but if this still fails to give a result that is good enough, then you can consider to use a black/white PCL file for the PCL output instead. There is a tip below for doing that: 'Combining a B/W PCL file with a color image'.

Combining a B/W PCL file with a color image

Normally it is a bad idea to use PCL files in your overlays because:

- a) They are not visible in the graphical designer (only a red frame is shown).
- b) They cannot be used for ZPL overlays and are ignored for PDF output.

But there may be situations where the black/white result is not good enough when you use TIF files. In such cases you can consider to combine a B/W PCL file with a color image: Then the B/W PCL file is used for the printed result (provided that you print in B/W, which is normally the case) and the color image (e.g. a JPEG image) is then used instead in the PDF output (provided that you create color PDF file, which is normally the case).

The B/W PCL file can be created in any windows application when printing to file using a simple HP printer driver (HP4 is recommended). You can see how on page **11**.

For the overlay you then make sure, that the B/W PCL file is used ONLY for B/W output and the color image is used only for the color output like below:

The overview:

🗄 🟳 Ge	neral (Laser)
🗄 📁 Pa	ge Definitions
🖮 🧭 Ele	ements
0	Top
😑	PCL File ([1,000:1,000])
🔘	Image ([1,000:1,000])
	Bottom

The PCL file element: (Notice that it is disabled for color output)

Properties	Page M	anagement	
Position (top	p,left)	1,000	1,000 (-99,239 - 99,239)
Use B/W PC	L file for	color print	
	The second s		
Member	Name		
	MOIMAG	E	

The color image element: (Disabled for B/W output)

Properties Page M	lanagement		
Position (top,left)	1,000	1,000	(0-99,239)
Enable B/W images			
Enable color images			
Color	1000		
Color			
Color File DEMOIMAGE			×

If you later should merge the overlay for color printing the color image will be used, so that will also work fine.

Dynamic selection of images

InterForm400 can insert a specific image depending on what text is found in the spooled file. You do that by installing the image in InterForm400 and use it in a conditioned overlay. That is the way to do it, if you want to select between a limited number of images, but some customers want to insert a specific image out of hundreds or even thousands and then it is not possible (nor a good idea) to install all of these images in InterForm400. But there is another way...

Have you checked '**Appendix H: Commands in the spooled file**' in the InterForm400 manual? This Appendix lists a lot of commands you can insert in the original spooled file before you merge it in InterForm400. During the merge these commands are interpreted, executed and the command texts are removed from the final output. With the &&IMG command you can select an image (during merge) directly from the IFS or from an external image server. The image type you insert in this manner can be: BMP, GIF, JPG or TIF.

It is VERY important that the syntax described is followed 100%. If you e.g. position any information wrong the command is not executed.

If we want to insert a JPG image named image.jpg placed in the IFS (for color output) we could include this line in the spooled file:

123456789012345678901234567890123456789012345678901234567890123456 &&IMG *COLOR 01120 02000 300 300 /APF3812HOME/IMAGE.JPG

The line of numbers is just to help you verify the positions. If you insert a '+' or '-' in position 17 the image will be placed in the relative position in the vertical direction depending on in which line this &&IMG is placed. Notice, that the measurements for the placement on the page are measured in inches and pels and **must be preceded with zeroes**. In the example above the image is placed 1½ inch from the top (same as 1 inch and 120 pels) and 2 inches from the left with 300 dpi resolution in both directions.

This color command will only be executed if you do a color merge (for PCL output it means either HP4500 or HP5C as the printer type). Please notice that using JPG files for PCL output in the &&IMG command includes a conversion into bmp, which takes a while, so only smaller JPG images should be used for PCL output with this command.

Create a virtual printer to create PCL files

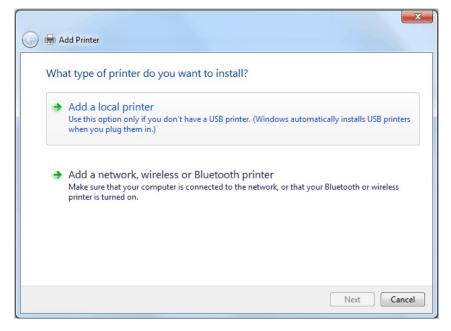
Normally you should avoid using PCL files as graphical resources in InterForm400 because of these facts:

- 1. They are not displayed in the graphical designer.
- 2. They can only be used for PCL output not IPL, PDF or ZPL output.
- Select only a simple HP Laserjet printer driver. If you don't there will be unpredictable print results..

If you really need to use a PCL resource you can install a 'virtual' printer on your windows PC to generate these PCL files. By 'virtual' I mean, that you install a printer, that only prints to file without a real, physical printer.

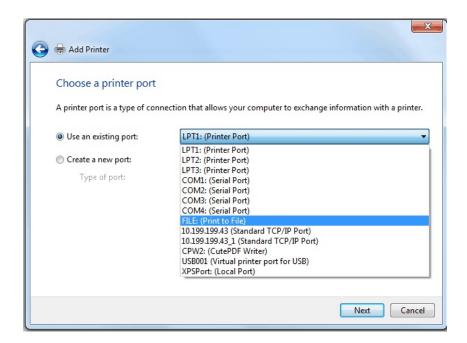
To install the printer you e.g. select 'Start' and 'Devices and Printers'. Right click anywhere and select 'Add a printer'.

For the printer type you should select 'Add a local printer':



Select 'Next' and then this is displayed:

For the port you should select 'FILE:' to add a virtual (not physical) printer, that prints to a file:



Click Next and this will be shown:

Install the printer	driver		
Choose your	printer from the lis	st. Click Windows Update to see more models.	
To install the	driver from an inst	tallation CD, click Have Disk.	
Manufacturer	_ ► P	Printers	
Gestetner		HP LaserJet 5200L Series PCL 5 (HP)	
Hewlett-Packard		HP LaserJet 5200L Series PCL 5 (Microsoft)	
HP		HP LaserJet 5L	_
IRM ∢ III		HP LaserJet 5M	-
This driver is digit		Windows Update Have I	Dick
This unver is aight	any signed.	Willdows Opdate	DISKI

Here you should select 'HP' and select an older or a generic PCL5 printer driver. Printer drivers like e.g. HP Laserjet 4, HP Laserjet 5 or HP Laserjet 5si can be used. If these printer drivers are missing you can select 'Windows Update' and wait for a few minutes for additional drivers to be downloaded (be patient - it really does take a couple of minutes...)

You will see the screen below after you have selected the printer driver and clicked next:

🌀 🖶 Add Printer		×
Printer Sharing		
	his printer, you must provide a share name. You can use the suggested name o share name will be visible to other network users.	r
O not share this	printer	
Share this printer s	to that others on your network can find and use it	
Share name:		
Location:		
Comment:		
	Next Ca	ncel

Normally you should chose not to share the printer as indicated above. Click Next to get to the next screen:

🕞 🖶 Add Printer
You've successfully added HP LaserJet 4
Set as the default printer
To check if your printer is working properly, or to see troubleshooting information for the printer, print a test page.
Finish Cancel

The virtual printer is now ready to be used. Whenever you print to this 'printer' you are prompted for the file, that you want to print to. Copy this file onto the IFS in /APF3812Home/Work for installation in InterForm400.

Handling Font Challenges

Most of our customers are using simple font setup in InterForm400 defining the font numbers via option '1. Description of additional fonts' on the font menu. The nice thing about that is, that InterForm400 is using resident fonts on the printers making the print out smaller and more efficient. But for some situations the resident fonts will not do the trick.

Here are some of the issues you might hit considering fonts: (Solutions are provided here).

Font challenges:

- a. Creating the first font
- b. Suggestion for a font naming standard
- c. The PDF output does not use the same fonts as the PCL output.
- d. A special company font must be used (How to use a TTF font).
- e. A narrow/condenced font does not print or right align correctly

Each of these challenges are solved below:

Creating the first font for PCL/PDF

It is not that difficult to create a new font number in InterForm400. You just select this in InterForm400:

80. Administering InterForm 4007. Work with fonts1. Description of additional fontsPress F6=Create

Type the number of the new font and fill out the parameters below:

```
Create font
                                                         APF370D
    . . . . . . . . . . . . . . . . . . 6660 Other fonts
Font
Description . . . . . . . Arial 12 normal
Spacing . . . . . . . . . . 1
                             0=Fixed, 1=Proportional
Pitch . . . . . . . . . . 1
                             0.10-49.99
Height . . . . . . . . . . . 12
                             1.00-792.00
                             0=Upright 1=Italic 4=Condensed
Style . . . . . . . . . . 0
                              5=Condensed italic
Override spacing . . . .
                              blank=standard
```

The parameters are filled out like this:

Description Type in the font type and size for easier use.

Spacing Pitch	Usually it should be 1=Proportional . Use 0=Fixed only for fixed fonts like courier and letter gothic. The size (in CPI) if you have typed 1=Fixed above. Else it is ignored, but it must be filled out. We type just '1'.
Height	Proprotional fonts are measured by the height as in any windows application.
Style	We select 0 for a simple, normal font.

Stroke Use either 0 for a normal font or 3 for a bold font.

Typeface The typeface identifying the font type. Press F1 (Help) and <Page Down> to get a list of all possible typefaces:

- 0 Line printer
- 3 Courier
- 4101 CG Times
- 4102 Letter Gothic
- 4113 Omega/Coronet
- 4140 Clarendon
- 4148 Univers
- 4168 Antique Olive
- 4197 Garamond
- 4297 Marigold
- 4362 Albertus
- 16602 Arial
- 16901 Times New Roman

If the printer also knows the combination of the style, stroke and typeface it will print the correct font.

If the graphical designer was open while the font number was defined you can select 'File' and 'Reload fonts and colors' in the designer to be able to use the font - or restart the designer.

Creating the first font for Zebra/ZPL Output

You create a new font number for use with ZPL output by selecting these options in InterForm400:

80. Administering InterForm 4007. Work with fonts11. Description of ZEBRA fontsF6=Create

If option '11. Description of ZEBRA fonts' is not visible on the fonts menu, you will need to create a Label (ZPL) file set via option 5 on the administration menu and assign the file set to your user profile. You can use option '9=User access' to give yourself access.

The only font types known by ZPL printers are '**CG Triumvirate Bold Condensed**' and '**Dot Matrix**' fonts, so without soft fonts you can only create different sizes of these fonts. Font numbers of these types are locked in the range 2000-2999 and 3000-3999. If you want to use another font it is fairly easy to define such a font by installing a soft font and refer to the soft font here. You just create a font number in the range 5000-9999 and refer to the installed soft font. Refer to a section below for a description of how to install a soft font for ZPL.

If the graphical designer was open while the font number was defined you can select 'File' and 'Reload fonts and colors' in the designer to be able to use the font - or restart the designer.

Suggestion for a naming standard for font numbers

When you define new font numbers you should consider what numbers you use for the various fonts. The font range 5000-9999 is available for fonts that you define. InterForm400 is shipped with a few fonts in this font range, but you can delete or change them if you want.

The fonts are global for the complete InterForm400 installation, so it is a good idea to find a good naming standard of the fonts. This will help you to find the exact font to use in the overlays and it will also help you to avoid creating duplicates of the same font.

The font number are identified by a 4 digit number. I suggest that you use the 4 digits in this

way:

The first digit (from the left) identifies the typeface e.g. arial, courier etc..

The second digit identifies the style of the font i.e. normal, bold, italic, condenced.

As the size normally is lower than 100, I suggest that you use the least significant digits for the size.

Style digit	Normal	Italic	Bold	Condenced
0	х			
1		х		
2			х	
3		х	х	
4				х
5		х		х
6			х	х
7		х	х	х

The style could be setup in this manner:

If you then use the 5xxx range for arial typeface then these font numbers are given:

- 5112 Arial, italic font with the size 12.
- 5372 Arial, italic and bold font with size 72.

The important thing is not that you use this suggestion, but that you find a system that fits your needs and is somewhat logical.

The PDF output does not use the same fonts as the PCL output

PDF does not recognize the same array of fonts as it is the case for printers. The 3 fonts used by Acrobat Reader are: Arial, Times New Roman and Courier. This is a limitation of the Acrobat Reader. If you use other typefaces then the font will be converted into one of these unless you use a soft font. If you want to get the same result when using the same overlay you should either use one of these 3 fonts or use a soft font for PDF.

If you are using a font number with typeface 4148 (Univers) you will see a difference when comparing the PCL and PDF as Univers will be converted into Arial in Acrobat Reader when viewing the PDF file. You then need to either use a TTF (True Type Font) for PDF output or use Arial instead.

Size difference

You might also see a difference between the font size even when using one of the 3 fonts mentioned above. The reason is that the font sizes are free in PDF while PCL only change the font size in steps of 0.24 points. This means that if you want to have the exact same font size in PCL as in PDF you will need to specify a font size that is a multiplum of 0.24. (PCL will round of to the whole multiplum that is lower). This means e.g. that 12.00 is a perfect size, while a size of 11.00 will be rounded of to 10.8 in PCL. So instead of 11.00 you can select 11.04 instead to get the exact same size in PCL and PDF.

Barcode size difference

If you see a difference in the simple barcodes (like e.g. code128, interleaved 2 of 5 etc..) then

the reason most likely is that someone has changed the font number specifications, but not created a new soft font. If you need to resize these barcodes (not the 2D barcodes), then you will need to remove entries in autodownload, remove the soft font and font number and recreate the barcode from scratch.

If you need to use another font than the fonts: Arial, Times New Roman and Courier, then you will need to install a TTF (True Type Font) in InterForm400 for use with PDF.

Refer to the section below for a description of how to use a soft font for PDF output.

How to use a TTF for PDF output

If you want to use a special font for your PDF output or if the fonts in the PDF result does not look like the PCL output, then you should consider to install a TTF (True Type Font) for use with the PDF output. You can e.g. copy the TTF file from C:\Windows\Fonts\ onto the IFS in /APF3812Home/Work/. Just make sure that you are not violating any copyrights when copying the file.

If you want to use different versions of the same font (e.g. bold or italic) then you will need to copy a TTF file for each version. The copy is most easily done via a mapped network drive. Check another section in this document for a description of how to do that.

Installing the TTF in InterForm400

After the TTF file has been copied to the IFS you select this in InterForm400: 80. Administering InterForm 400 7. Work with fonts 5. Work with TrueType font for PDF Press F6=Create Now press F4 to select the TTF file inside /APF3812Home/Work The symbol set selection depends on the codepage(s) that you want to use the TTF with:

Symbol set:	EBCDIC Codepages
1 = Western	Any western codepage not mentioned below including euro
	codepages.
2 = Central European	Used for eastern europe: Codepage 870.
3 = Baltic	

- 4 = Turkish
- 5 = Cyrillic
- 6 = Greek
- 7 = Arabic
- 8 = Hebrew
- 9 = Special

State a internal name for the installed soft font to be used later for autodownload. This must be a new name of your choice.

If you want to use the TTF with DBCS or Unicode you will need to refer to the Codepage section in this manual for help.

Creating a font number to be used with the TTF

The font number to be used with the TTF has very few requirements and can be created as stated in the section above 'Creating the first font for PCL/PDF'. The most important is to remember that the font must be defined as the right type: Fixed or Proportional (most TTF are proportional) and the size must be correct. The size is for proportional fonts stated as the height. The typeface is not important, so you can e.g. select any number above 32767 to avoid using the same typeface as any resident font.

Linking the font number with the installed TTF

Before you can use the font number with the installed soft font you need to link them via Autodownload. Select this in InterForm400 to do that:

80. Administering InterForm 400

7. Work with fonts

8. Auto download soft fonts

Select option '8=Update fonts' for the printer group '*PDF' and press F6=Add to add a new link between a soft font and font number:

Add Auto download Soft Font	PGR332D
Printer group name : *PDF	
Font number <u>6001</u> Symbol set number <u>1</u>	<pre>F4=List 1 = Western 2 = Central European 3 = Baltic 4 = Turkish 5 = Cyrillic 6 = Greek 7 = Arabic 8 = Hebrew U = UCS2 unicode</pre>
Font member name 0° <u>MYFONT</u>	F4=List
When to embed font <u>*ALWAYS</u>	*ALWAYS *PRI *SEC *NEVER

Here you state the font number, the same symbol set as selected when installing the TTF and the name of the soft font (derived from the TTF). Normally select "*ALWAYS' to always use the soft font in the PDF files. If you can be sure that the TTF is installed on the PC's opening the PDF files you can also leave it out with one of the other values here.

How to use a TTF for PCL output

You might meet the requirement that InterForm400 should use a specific company font for the output. That is possible if you have the font available as a TTF font. Here it is described how you can install such a TTF font and use it for PCL output in InterForm400.

Installing the TTF in InterForm400

If you already have the font installed on your PC you may find it in C:\Windows\Fonts\. Remember to make sure that you are not violating any copyrights when copying the TTF from the PC onto the System i. You need to copy the TTF file into the IFS in /APF3812Home/Work. That is most easily done if you have mapped a network drive (or added it as a network place). This document can also help you to do that.

Select this in InterForm400 to install the TTF file:

80. Administering InterForm 400
7. Work with fonts
4. Work with soft fonts for PCL
Press F6=Create and select the TTF file via F4 and option 1=Select. You will see this screen:

Install TrueType fo	nt to PCL from	m /APF3812Home/Work	FNT431D
PC file :	myfile.ttf		
Font name :	<u>My</u> Font		
- Font name PCL	<u>My</u> Font		
Symbol set	1	<pre>1 = Western w/o Euro 2 = Central Europe w/o Euro 3 = Baltic 4 = Western with Euro 5 = Cyrillic w/o Euro 6 = Cyrillic with Euro 7 = Turkish 8 = Greek 9 = Central Europe with Eur A = Arabic</pre>	
Type Face Member name in FONT file .		(0 65535) F4=List	
F3=Exit		F12=Cance	1

Now state the Symbol set to use. This depends on what codepage(s) you want to use this with:

Symbol Set:	EBCDIC Codepages:
1=Western w/o Euro	Any non-euro western codepage not mentioned below e.g. 37, 273 etc (Latin1).
2=Central Europe w/o Euro	Used for eastern europe, codepage 870 (Latin2).
3=Baltic	Baltic codepages e.g. 1112, 1122.
4=Western with Euro	Western euro codepages e.g. 1141.
5=Cyrillic w/o Euro	Codepages 880 and 1025 - without the Euro sign.
6=Cyrillic with Euro	Cyrillic euro codepage(s).
7 = Turkish	Turkish: 1026.
8 = Greek	Greek: 875.
9 = Central Europe with Euro	Eastern europe (Latin2) with euro: 1153.
A = Arabic	Arabic: Codepage 420.

If the true type font use a known typeface as listed on page $\underline{18}$, then you should select that number. If it is not know it is recommended to specify a typeface higher than 32767 to avoid any conflict with any resident fonts on the printers (choose freely).

Finally state a (new) name for the soft font, that you want to refer to in InterForm400. This name is used for a member name, so there are restrictions to the name e.g. it may not start with a number.

Creating a font number to be used with the soft font

You will need to create a font number that fits the soft font created above. You create the font number as described on page $\frac{17}{17}$. However you need to make sure that the font number is defined to it fits the soft font.

Start out by making sure exactly what attributes the soft font has. Select this in InterForm400:

- 80. Administering InterForm 400 7. Work with fonts
- 4. Work with soft fonts for PCL

Now use option 8=Dsp. Attributes to see the attributes of the soft font:

Font Member Name Font Member Text	MYFONT870 TrueType My Font	
Header Format	15	TrueType
Symbol Set	17U	PC-852, Latin 2
Spacing	1	Proportional spacing
Pitch	2.10	CPI
Height	.00	Points
Style	0	Upright
Stroke weight	0	Medium
Typeface	65000	

The symbol set tell for which codepages this can be used. The spacing must be duplicated to the font number as well as the style, stroke weight and typeface:

```
      Create font
      APF370D

      Font
      6500
      Other fonts

      Description
      My Font size=12

      Spacing
      9

      Pitch
      1
      0=Fixed, 1=Proportional

      Pitch
      1
      0.10-49.99

      Height
      1
      0.10-792.00

      Style
      0
      0=Upright 1=Italic 4=Condensed

      Stroke weight
      0
      (-7 - +7) 0=Medium <0=Light >0=Bold

      Typeface
      65000
      0-65535

      Symbol set
      0
      blank=standard
```

The final part is to make sure that the soft font is linked with the font number in autodownload.

Linking the font number with the installed TTF

Finally we need to link the font number with the soft font and specify on what PCL output this is to be used (we assume it is for all output here).

To define the link you select this in InterForm400:

80. Administering InterForm 4007. Work with fonts8. Auto download soft fonts

Now you need to verify if any of the printer groups are used for all PCL output. (The printer groups *IWPDF and *PDF are ignored here). To check that you use option '6=Update output queues' for each of the printer groups until you find one including the output queue *ALLPCL making it the one used for all PCL output. The printer group normally created for barcodes is called *PCL.

Now use option '8=Update fonts' for the same printer group and press F6=Add to add the link between the font number and soft font:

Add Auto download Soft Font	PGR332D
Printer group name : *PCL	
	<pre>0=All symbol sets (barcodes only) 1 = Western w/o Euro 2 = Central Europe w/o Euro 3 = Baltic 4 = Western with Euro 5 = Cyrillic w/o Euro 6 = Cyrillic with Euro 7 = Turkish 8 = Greek 9 = Central Europe with Euro A = Arabic U = UCS2 unicode</pre>
Font member name 0° <u>MYFONT</u> Font member name 90°	_F4=List F4=List
F3=Exit F4=Prompt	F12=Cancel

You do not need to state a font member for 90 degrees if you use the normal HP4 printer type for the merges.

A narrow/condenced font does not print or right align correctly

If you have defined a font as a narrow or condenced font number by stating 4=Condenced or 5=Condenced italic for the font number and the result is not as expected, then the most likely reason is, that the printer does not know the condenced version of the font. This can be the case with e.g. arial: A normal arial might print fine, while a condenced arial might look totally wrong.

If you do not need to use right adjustment you can consider to use helvetica condenced instead (typeface=24580), but this font cannot be right aligned in InterForm400.

If the suggestion above fails you will need to use a TTF font in InterForm400. It is described how to do that above.

How to use a TTF for ZPL output

If you want to print in a codepage other than western codepages or if you want to print in other fonts than the resident fonts: 'CG Triumvirate Bold Condensed' and 'Dot Matrix' then you will need to use TTFs (True Type Fonts) in InterForm400.

Installing the TTF in InterForm400

If you already have the font installed on your PC you may find it in C:\Windows\Fonts\. Remember to make sure that you are not violating any copyrights when copying the TTF from the PC onto the System i. You need to copy the TTF file into the IFS in /APF3812Home/Work. That is most easily done if you have mapped a network drive (or added it as a network place). This document can also help you to do that.

Now you select this in InterForm400 to install the TTF: 80. Administering InterForm 400

7. Work with fonts

12. Work with ZEBRA soft fonts

(If option '12. Work with ZEBRA soft fonts' is not visible you will need to create a Label file set and assign this file set to the current user profile via option 5 on the InterForm400 administration menu).

Now press F6=Create to install the TTF file. Press F4 and select the file with 1=Select. State the symbol set for which this is to be used for and a name for the soft font. The new name for the soft font is used for a member name so it is restricted a bit it must e.g. not start with a number.

Creating a font number to be used with the soft font

Select this in InterForm400 to create a font number to use a soft font created like above: 80. Administering InterForm 400

7. Work with fonts

11. Description of ZEBRA fonts

Press F6=Create to create the font number and state a font number in the range 5000-9999:

Font
Height 1.00-792.00 Relative width 1.00 0.20-5.00 Special EBCDIC codepage Soft font member name per symbolset Western MYFONT Central European
Relative width 1.00 0.20-5.00 Special EBCDIC codepage
Soft font member name per symbolset Western
Western
Greek

Press Enter and the font works without any additional changes.

Handling Codepage Challenges

Here are most common challenges that our customers have in relation to codepages.

Codepage challenges:

- a. The euro sign is not shown in the output of InterForm400.
- b. The special signs of the codepage are not shown in the output
- c. How to print DBCS/unicode with InterForm400
- d. Inserting texts in different symbol sets in one overlay/output
- e. Making sure that the right codepage is selected for the merges

Each of these challenges are solved below.

The euro sign is not shown in the output of InterForm400.

If you are trying to print or output the euro sign (\in) and you get another character instead the question is then how to solve that?

First of all you need to do the merge in InterForm400 with a euro codepage e.g. 1141 for germany. You can e.g. also check if the output is correct by previewing the resulting PCL spooled file in Swiftview. The euro sign should be shown. If the output in Swiftview looks correct the problem is to be found in the printer as it apparently does not know the euro sign.

🛭 NOTE 🚽

The printer can print the euro sign from windows even if it does not know the euro sign. The reason is that the fonts are downloaded when printing. This (and other things) does however also make the output quite large and slow to print...

The way to solve the euro sign problem is to install a TTF (True Type Font) for symbol set Codepage852 as described on page $\frac{22}{22}$ and use a euro codepage for the merge.

The special signs of the codepage are not shown in the output

When trying to print in e.g. codepage 870 (eastern europe), 880 (Cyrillic) or other non-western codepages you may notice that many characters are outputted incorrectly. This is especially the case for PDF output and perhaps also for the printed result as some printers might have limited support for e.g. latin2 and other non-western codepages.

The way to solve the problem is to install and use TTF (True Type Fonts) for PDF and if needed also for PCL (and ZPL). The procedure to install and use TTFs in InterForm400 are described here:

For PDF output refer to page $\frac{20}{22}$. For PCL output refer to page $\frac{22}{24}$. For ZPL output refer to page $\frac{24}{24}$.

This procedure can be used if you want to use one single codepage that is SBCS (Single Byte Character set) contrary to DBCS (Double Byte Character Set).

If you want to use more than one codepage on the same output or use DBCS you will need to refer to the next sections.

How to print DBCS/unicode with InterForm400

If you want to print DBCS or unicode spooled files with InterForm400 you will need to link ALL used font numbers in the used overlay with a unicode soft font in InterForm400 as shown below. 'All fonts' include the default font (and extended page definitions) on the overlay as defined here:

In the green screen designer:

Design Int	erForm 400	overlay APF300D
Overlay name	DEMO	
Overlay text		
Line spacing	040	in 1/240 of an inch (*INPUT, 1-720)
Rotation	000	(*INPUT, 0, 90, 180, 270)
Extra left margin		
positions	0	(0-99)
Maximum number of		
print positions	378	(1-378)
Extra blank lines		
on top	0	(0-99)
Font	<u>0066</u> <	*INPUT, fontnumber F4=List
Extended page def.	N	(Y N)
Drawer / Papertype	*PRINTER	(*INPUT, *PRINTER, 1-256, Name) F4=List
Paper Size	0	F4=List
Pages per side		
Copy management	Ν	(Y N)
Duplex print	Ν	(N=no S=short edge margin L=long edge margin)
Duplex margin	0	in 1/240 of an inch (1-720)
Back page overlay		Code for placement (B=back page F=front)
F3=Exit F4=Prop	mpt	F9=Copy from another overlay F12=Cancel
F13=Set view/print	parameters	F14=PCL-view

In the graphical designer:

🗐 In	terForm Design "NEW OVERLAY" "EDTPRT[KSE]" Job:0719
File	Edit Setup Display Help
2	💱 📁 🔜 📁 🐇 🖄 😭 🐼 🔉 📑 🧐
^	æ-© General (Laser) ₽-© Page Definitions
~	□ Offault page definition □ - 100 Elements
X	e Top Bottom
R	Properties Font Details
	Default font
	Font 11 - Courier 10 CPI
	Line Distance Default
T	Line Distance 40 (0-999)
0	
2	Create Additional Page Definition

You need to change the default font or link the font with a unicode soft font. Below it is described how to create Unicode output - step by step:

Enabling unicode in InterForm400

Before we can install the TTF (True Type Font) in InterForm400 we need to be sure that unicode is enabled in InterForm400. Select this to enable it: 80. Administering InterForm 400 2. Configure InterForm 400 Press Enter until you get to the screen below and state 'Y' to enable unicode:

```
Configure InterForm 400 APF101D
8/12
Do you want to be able to use UCS2 (unicode) or DBCS (double byte) print.
Use UCS2 / DBCS . . . <u>Y</u> (Y N)
F3=Exit F12=Cancel
```

Remember to press Enter several times again to return to the administration menu.

Installing the TTF in InterForm400

First you need to upload the TTF (True Type Font) containing all the characters used. If possible it is very good idea to find a real unicode TTF file like e.g. arialuni.ttf. You install it by first uploading the file onto the IFS in /APF3812Home/Work and select this in InterForm400:

80. Administering InterForm 400

7. Work with fonts

6. Work with TrueType font for UCS2 / DBCS

Press 'F6=Create', F4 to prompt and 1=Select to install the unicode TTF.

State a name for the installed soft font and press Enter. Notice that the name is used for a member so there are restrictions to the name. The name can e.g. not start with a number.

Creating a font number to be used with the TTF

The font number to be used with the TTF has very few requirements and can be created as stated in the section above 'Creating the first font for PCL/PDF'. The most important is to remember that the font must be defined as the right type: Fixed or Proportional (most TTF are proportional) and the size must be correct. The size is for proportional fonts stated as the height. The typeface is not important, so you can e.g. select any number above 32767 to avoid using the same typeface as any resident font.

Linking the font number with the installed TTF

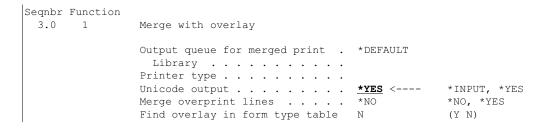
Before you can use the font number with the installed soft font you need to link them via Autodownload. Select this in InterForm400 to do that:

80. Administering InterForm 400
7. Work with fonts
8. Auto download soft fonts
Select '8=Update fonts' for the *PDF printer group and add the link between the font number and soft font by pressing F6=Add:

```
Add Auto download Soft Font
                                                                 PGR332D
Printer group name . . . : *PDF
F4=List
Symbol set number . . . . \underline{\textbf{U}}
                                    1 = Western
                                    2 = Central European
                                     3 = Baltic
                                     4 = Turkish
                                     5 = Cyrillic
                                     6 = Greek
                                     7 = Arabic
                                     8 = Hebrew
                                     U = UCS2 unicode
Font member name 0° . . . MYFONT
                                   ____F4=List
When to embed font . . . *ALLWAYS *ALLWAYS *PRI *SEC *NEVER
F3=Exit
                  F4=Prompt
                                                       F12=Cancel
```

Here it is very important that you select 'U' as the symbol set.

Finally for the merges you need to specify that you want a unicode output like below:



Enabling the graphical designer for DBCS

The DBCS signs are not shown correctly in the designer with the default setup. In order to be able to see the DBCS characters correctly in the designer you will need to do 2 changes:

1. Setup the DBCS codepage to use in the graphical designer:

Chose these options in InterForm400 to setup the DBCS codepage to use in the designer:

80. Administering InterForm 400

4. Work with InterForm 400 users

Select your user profile with 2=Change and set the DBCS codepage in the bottom:

Change InterForm user APF102D User profile : KSE Kim S Egekjär Language of user GB DE, DK, ES, FR, GB, PT, ' ' Users output queue . . . AFC_INPUT1 blank = system default Library APF3812 Printer type HP4 IBM4019 IBM4029 IBM4039 HPII HPIID HPIIP HPIII HPIIID HPIIIP HP4 HP4D HP4 PJL HP4D PJL HP5C HP4500 HP4500D ZEBRA203 ZEBRA300 Designer options: 870 blank = system default Code page When to use code page . *ALWAYS *SPLFATR, *ALWAYS DBCS code page <u>935</u> <--blank = system default *SPLFATR, *ALWAYS When to use code page . ***ALWAYS** F3=Exit F12=Cancel

2. Change the fonts used in the designer to some that includes the DBCS characters:

You need to edit the configuration file of the designer. So open this file in Notepad: C:\Documents and Settings\<user>\.interform\conf\client.conf In the file you will find these lines:

* # # # # # # # # # # # # # # # # # # #	+ # # # #			
Font				
* # # # # # # # # # # # # # # # # # # #	+ # # # #			
aultFontBarcode:	Free 3 of 9 Extended Regular	##	Default	font
aultFontPDF:	PDF417Sample	##	Default	font
aultFontFixed:	Courier New	##	Default	fixed
aultFontProportional	SansSerif	##	Default	propo
aultSpoolFont:	Monospaced	##	Default	font
	Font ####################################	######################################	Font ####################################	Font ####################################

Here you can insert another font to use e.g. SimHei as shown below. The font must be installed on the PC:

############################	* # # # #			
## Font				
##########################	* # # # #			
DefaultFontBarcode:	Free 3 of 9 Extended Regular	##	Default	font
DefaultFontPDF:	PDF417Sample	##	Default	font
DefaultFontFixed:	SimHei	##	Default	fixed
DefaultFontProportional:	SimHei	##	Default	propo
DefaultSpoolFont:	SimHei	##	Default	font

Save the changes and restart the designer to activate the new font selection.

Inserting texts in different symbol sets in the designer

If you want to print e.g. several different codepages on the same print out you will need to create an overlay, that is only possible using unicode fonts as shown above if you are creating PCL and/or PDF output.

If you stick to the unicode fonts you can then insert texts in any codepage directly by copy and paste in the graphical designer:

1

🔯 InterForm Des	sign "SAMPLE/UNICODE" "QPRINT[K	SE]" Job:071943 (/	Memory: Used 63/254	Mb)					
File Edit Setup	Display Help			~					
2 🎾 📁	🚽 🔎 👆 🛍 😭 🐼 🔌	📑 🔊 🔍 🧠		ی بی 🕑 🗶 🥶] < ₽	, ,) []4		
Elements	~	🗎 Result							
 Top Top 	120.4 4001 - 5	8 0,000	0,120 1,000 1,	120 2,000 2,120	3,000 3,120	4,000 4,11	0 5,000	,120	6,000
	1 20:1,160] абвгдеёжзийклм 📃 200:1,160] ÆØÅæøå)	-00							
💓 - 😑 Text ([0,	200:0,160] Danish:)	-							
Tott /10	1000 100 Owillion	120	Cyrillic:	абвгдеёжз	ийклмн	опрсту	фхцчш	щъы	ьэюя
	Concession of the local division of the loca							25090 · 20/19 · 10	
Properties	Drawer Input Margin		Danish:	ÆØÅæøå					
Margin		-8							
Extra Left M	1argin 0 (0-99)		German:	߀äüÖÄÜö					
Max Print P	ositions 378 (1-378)								
Max Print P Extra Blank		1:12	Polish:	ŽŁŇŻĔďĎ					+++++

You insert texts by clicking the text element on the left and simply pasting the text into the input field. Remember to enable unicode output on the top if you want to preview the merged result as unicode. (Both icons are marked in red above).

Several codepages in ZPL output

If you want to create ZPL output and still want to insert texts in multiple codepages, then you can actually lock a font to a specific codepage. This means that whenever this font is used the text written is actually written in this codepage independent of the codepage selected for the merge.

You need to install a TTF (True Type Font) as described on page 24. The only change is, that you state the codepage for the font here:

Change zebra font ZEB370D Font 5008 Other fonts Description Arial 8pt Normal 8.00 1.00-792.00 Height 1.00 0.20-5.00 Relative width Special EBCDIC codepage . . <u>870</u> <-----Soft font member name per symbolset Western Central European ARIAL Baltic Turkish Cyrillic \ldots Greek Arabic Hebrew Special

Making sure that the right codepage is selected for the merge

Most merges in InterForm400 are done via Auto Forms Control so here we go through how to set the codepage to use for merges. If you select this in InterForm400 you set the EBCDIC codepage for the merge:

5. Work with Auto Forms Control

1. Functions attached to Output Queues

Select "2=Change" for the output queue in question:

Update Auto Forms Cont	rol Definition	AFC302D
Output queue : AFC Library : A	—	
Autostart job Code page	$\frac{\text{Polish merge for most spooled f}}{\underline{Y}}$ (Y N)	L F4=List
Default output output queue a Output queue Library Printer type		
Optional template AFC-definit Template AFC-definition: Output queue Library		finition
F3=Exit F4=Prompt	F10=Additional parameters F12	=Cancel

For the 'Code page' field you set the codepage that should be used for any merges in this output queue. Here it is set to 870 as it would be for e.g. poland. The next parameter 'When to use code page' is here '*SPLFATR', which means that the code page 870 can be overridden if the original spooled files have a specific code page. You can check that via option 8=Attributes on a normal WRKOUTQ:

Work with Spooled	File Attributes
Job : QPADEV000B User : KSE Number : 071935 Job system name : C005DE34	File : QPRINT Number : 000004 Creation date : 28/12/09 Creation time : 14:44:59
Character identifier: Graphic character set : Code page : Page rotation : Justification : Print on both sides :	*AUTO 0
Pages per side	1 *TEXT

Here you can see that the code page of the spooled file is *DEVD meaning that code page 870 will be used for the merge. Alternatively we can also set the parameter 'When to use code page' to *ALWAYS to simply ignore the code page of the original spooled file.

If you want to merge using a DBCS code page you need to press "F10=Additional parameters" on the Auto Forms Screen above:

Additional parameters		
Type additional info and press F Job name AUTO_FORM job		
Job description	*DEFAULT	*DEFAULT, Name
Library list option	*JOBD	*CURRENT, *JOBD, *SYSVAL, *NONE
Use spooled file code page as job CCSID	*NO	*NO, *YES
Separator drawer	*NONE	*NONE, 1-9, 20-39
DBCS code page		Number F4=List *SPLFATR, *ALWAYS

Here we have defined, that whenever any DBCS character is found in the spooled file, then we will use code page 935 for the merge.

If you want unicode output you activate that on the individual merge functions in the output queue (also when you create PDF files):

Seqnbr Function 3.0 1	Merge with overlay		
	Output queue for merged print . Library	SAMPLE *YES *NO	*INPUT, *YES *NO, *YES (Y N)

Mapping a network drive to the IFS

When you want to preview or install an image or TTF (True Type Font), then it a very good idea to map a network drive on your PC onto the APF3812Home directory in the IFS. This is just one way to get Netserver access to the IFS.

Before you do that you should make sure that you have identified the System i in InterForm400. Select this in InterForm400:

70. Configuration and licences2. Configure InterForm 400Press Enter until you see this screen:

```
      Configure InterForm 400
      APF101D
5/19

      The Name that is used for this AS/400
under "Other computers" on PC's.
      Networkname . . . . . . . <u>192.168.250.11</u> <------</td>

      Sharename . . . . . . . . <u>APF3812HOME</u>

      Public authorisation to files created in the /APF3812Home/View directory.

      1
      0 = *EXCLUDE
1 = *ALL

      Install SwiftView at drive
      C

      F3=Exit
      F12=Cancel
```

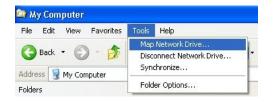
The easiest and most simple way is to state the **IP-address** of the System i as the Network name above. If you do not make sure that you can actually ping this name on the PC (to verify that the PC knows the System i by that name).

Use the share name suggested (APF3812HOME) as the APF3812Home directory is automatically shared.

The Netserver on the System i must be running. You can start it with the command: APF3812/STRNETSVR. The command will fail if the netserver is already running. You can also verify that the netserver is running via iSeries Navigator.

The MOST important thing is now, that you should map a network drive on the PC where you use the EXACT same name for the System i, as you have stated on the screen above:

You map a network drive in MS Explorer:



Now state the name of the System i and the shared directory as below:



Specify the folder as \\<System i Name>\APF3812Home. Again notice that I use the IP-address here as in the configuration of InterForm400 above. Next I also click 'Connect using a different user name' to handle a situation where the user and password of the PC is not the same as the one used on the System i.

Troubleshooting: Mapping a network drive

If you try to map a network drive like described above in Windows Vista and you get the error message 'Access Denied', then you can consider to do as described below. Follow the procedure at your own risk and remember what changes you have done so you can change them back if this does not help:

On your Vista PC do the following:

- 1) Click All Programs-Accessories-Run and type secpol.msc and click OK.
- 2) Verify if a dialog box appears.

3) From the Local Security Settings console tree, expand Local Policies then click Security Options.

4) In the right pane, scroll down to the setting called 'Network security:Lan Manager authentication level Properties' and double-click it.

5) Note the current value and change it to be 'Send LM & NTLM - use NTLMv2 session security if negotiated'.

You should now be able to access network shares on the System I.

Access denied trouble shooting

If this does not help IBM has what they call an 'IBM i5 NetServer Debug Checklist for 'Access Denied' Errors here:

http://www-01.ibm.com/support/docview.wss?uid=nas8N1019406

Enable a user for Nerserver use

When you try get Netserver access e.g. by mapping a drive, then your attempt to logon might fail - even though your user profile seems to be enabled. Unfortunately you cannot see that directly on the user profile via a 5250 session as the user may be disabled for Netserver use while still enabled for 'normal' sign on to the iSeries.

Verifying if a user has been disabled

If a user profile has been disabled for Netserver use, then you <u>cannot</u> see that on the user profile:

Change User Profile (CHGUSRPRF) Type choices, press Enter. User profile > ANDERSON Name User password *SAME Set password to expired . . . *NO Character value, *SAME, *NONE *SAME, *NO, *YES *SAME, *ENABLED, *DISABLED *SECOFR *ADVANCED *SAME, *SYSVAL, *CRTDFT Name, *SAME, *CRTDFT *NONE Name, *SAME, *NONE *T.TBL, *CURLIB *SAME, *USER, *SYSOPR... User class *SECOFR Assistance level *SAME, *SYSVAL, *BASIC... Current library Initial program to call *NONE Name, *LIBL, *CURLIB Name, *SAME, *SIGNOFF Library Initial menu MAIN Library *LIBL Name, *LIBL, *CURLIB *SAME, *NO, *PARTIAL, *YES *NO Limit capabilities Text 'description' 'Mr. Anderson' Bottom F3=Exit F4=Prompt F5=Refresh F10=Additional parameters F12=Cancel F13=How to use this display F24=More keys

The user profile may still be enabled like above and still be unable to sign on to the Netserver (disabled for Netserver use).

You can find out in these ways:

- 1. Via messages in the History log.
- 2. Via iSeries Navigator.

1. Via History log:

This is the fastest way - if you are lucky. You can search the log for relevant messages with this command:

DSPLOG MSGID(CPIB682)

2. Via iSeries Navigator

With some patience you will get there if you select:

Network, Servers, TCP/IP, and right click on i5/OS NetServer. Then you can find the disabled users via 'Disabled User IDs':

File Edit View Help				
# 🕨 💿 🖂 🖆 🛛 🥸 🔢 🛇				
Environment: My Connections	192.168.250.212: TCP/IP			
in 192.168.250.212	Name	Status	Description	
Basic Operations Basic Operations Basic Operations Basic Operation Basic Operation Basic Operation Basic Operation Basic Operation Basic Operation Basic Operation Basic Operations Basic Operations	Transmission	Started Stopped Stopped Started Stopped Stopped Started Started Started	ASFTomcat Basic Servlet and JSP En BootP Server BootP DHCP Relay Agent DRDA DDM Server TCP/IP Dynamic Host Configuration Proto Datalink File Manager Extended Dynamic Remote SQL File Transfer Protocol HTTP Server	
	The second seco	S Support for	Ied for i5/OS NetServer - 192.168.250.2 Windows Network Neighborhood more user IDs: ser IDs	12 🔤

OK

Cancel

Help ?

Now you can select the user ID you want to enable and click the enable icon on the right:

How to enable a user for NetServer use

There are these ways to enable a user for NetServer:

- 1. Dummy change of the user profile (CHGUSRPRF).
- 2. Enable via the APF3812/ENANETUSR command in InterForm400.
- 3. Via iSeries Navigator as mentioned on the previous page.
- 4. Via a 'GO NETS' IBM Menu.

Each of these options are described below:

1. Dummy change of the user profile (CHGUSRPRF)

The easiest way to enable a user is to do a dummy change of the user profile with the CHGUSRPRF command. This usually works unless either of these OS400 PTFs have been installed:

MF55657	(V5R4M0),
MF55658	(V5R4M5),
MF55659	(6.1.0),
MF55660	(6.1.1),
MF55661	(7.1.0)

If one of these PTFs has been installed you will need to do select one of the other alternatives below:

2. Enable via the APF3812/ENANETUSR command in InterForm400.

The second easiest is to use the APF3812/ENANETUSR command of InterForm400. This comes with 2015 (and future) versions of InterForm400:

					Enabl	e NetS	Serve	er Use	r (EN	IANETUSR)					
Туре	choi	ces,	pres	s En	ter.											
User	prof	ile		• •			<u>*Ct</u>	JRRENT	<u> </u>	Name,	*CUI	RRENI	2			
F3=E>	kit	F4=1	Promp	t i	F5=Ref	resh	F12	2=Canc	el	F13=How	to	use	this	disp	Botto blay	m
F24=N	lore	keys	-											-	-	

For 2014 versions you can get the command with this PTF:

```
PTF number
               4755
Description Enable NetServer User command
Version 2014.M01 -2014.M999
Librarv
Symptom . . .
              . . . . . :
Unable to enable NetServer users using the CHGUSRPRF / CHGPRF commands after
installing PTF: MF55657(V5R4M0), MF55658(V5R4M5), MF55659(6.1.0),
MF55660(6.1.1), MF55661(7.1.0).
Note: 1) *IOSYSCFG and *SECADM spc aut and 2) *OBJMGT and *USE aut to usrprf
being enabled are required to run the new APF3812/ENANETUSR command.
Cause . . . . . . . . :
New feature.
Special instructions . . :
None.
```

Download link: http://download.interform400.com/shares/PTFs/APF4755.ZIP

To install the PTF you upload the file to the IFS inside /APF3812Home/PTFs and select this in InterForm400:

12. Service functions

50. Apply PTF from the /APF3812Home/PTFs directory

Select PTF number 4755 and press Enter and F10 to confirm the install.

4. Enable via a 'GO NETS' IBM Menu

If you have this menu from IBM then you can enable the users via:

GO NETS and select option 12. Work with NetServer Users, where individual users can be enabled.

http://www-01.ibm.com/support/docview.wss?uid=nas8N1019406

Saving and restoring a Spooled File

If you need to save or restore a spooled file for support purposes you can use InterForm400 to do that. This procedure can be used for saving and restoring any spooled file no matter what type it is.

Saving a Spooled File in InterForm400

To save a spooled file you select this in InterForm400:

12. Service functions

6. Save spooled file to the /APF3812Home/Work directory

Place the cursor in the bottom of the screen and state the output queue on which the spooled file is placed. Select the spooled file with '1=Select' and press Enter.

Now the spooled file identification is copied to the screen:

Save spool	led file to the /APF3812Home/Work d:	irectory SAV100D
Spooled file: Job name User Job number File name Spooled file no.	<u>QPADEV000B</u> <u>KSE</u> 070122 <u>QPRINT</u> 000004 Number, *ONLY, *L2	AST
Name of output queu	ue to search if spooled file is unkn	nown:
Output queue Library		
Output PC file	MySpooledFile.if1	
F3=Exit	F4=Prompt	F12=Cancel

State the name for the file containing the saved spooled file. The extension '.if1' will automatically be added if you do not type it. The file will be created in the IFS within /APF3812Home/Work

If you have a mapped network drive you can now simply drag the file onto an e-mail and send it on.

Saving Spooled Files without InterForm400

If you are running OS400 version V5R4 or newer, you can save spooled files (or rather output queues including any spooled files) with a fairly simple procedure.

You can do that in this way:

- 1. Create a new output queue, to put the spooled files, that you want to save. You can e.g. do that with the command: CRTOUTQ QUSRSYS/SAVOUTQ
- 2. Move all the spooled files, that you want to save into a specific output queue. All spooled files on this output queue will be saved during the process, so it is a good idea to either create a new, temporary output queue or to delete/move any spooled files from this output queue, that you do not want to save. In the commands below I refer to the output queue

as **SAVOUTQ** and the library of the output queue is **QUSRSYS**.

- 3. Now create a save file, that should be used for the saved output queue. The save file can e.g. be created in QGPL with this command:
- CRTSAVF FILE(QGPL/SAVFOUTQ)
 4. Now we can save the output queue (including any spooled files inside) in this save file with this command:

SAVOBJ OBJ(SAVOUTQ) LIB(QUSRSYS) DEV(*SAVF) SAVF(QGPL/SAVFOUTQ) SPLFDTA(*ALL) TGTRLS(V6R1M0)

You need to remember SPLFDTA(*ALL) - if you forget, no spooled files will be saved. You could also consider to specify the target release in TGTRLS, to make it possible to restore the save file on an earlier OS400 version, than the one you are saving on. In the command above I select V6R1M0 as the target release, but in general you could consider to use the earliest target version possible.

 If you want to send the save file to someone else (e.g. to InterForm A/S or one of our business partners), then you can copy the file to the IFS with this command: CPYTOSTMF FROMMBR('/qsys.lib/qgpl.lib/savfoutq.file') TOSTMF('/apf3812home/work/savoutq.savf') STMFOPT(*REPLACE) CVTDTA(*NONE) The TOSTMF is the destination stream file, you can of course choose another path and

The TOSTMF is the destination stream file, you can of course choose another path and/or stream file name. You can copy the stream file to a PC e.g. for emailing via a mapped drive or via System i Navigator.

(You can also chose to FTP (binary) the file directly from QGPL).

- 5. When you are done, you can delete the temporary save file in QGPL with this command: **DLTF FILE(QGPL/SAVFOUTQ)**
- You can also consider to move the saved spooled files back to the original output queue (or delete them) and then delete the temporary output queue with the command: DLTOUTQ QUSRSYS/SAVOUTQ

(You need to remove/delete the spooled files on that output queue before you can delete it).

Restoring a Spooled File in InterForm400

This procedure for restoring a spooled file only works if you have saved the spooled file via InterForm400 as described above. First copy the .if1 file onto the IFS in /APF3812Home/Work and then select this in InterForm400:

80. Administering InterForm 40012. Service functions7. Reprint SPLF from the /APF3812Home/Work directory

Now press F4 to select the .if1 file to restore. Hit Enter and state the output queue onto which the spooled file is to be restored.

Restoring Spooled Files without InterForm400

It is possible to save and restore all the spooled files on an output queue - if you are running OS400 V5R4 or newer. If you have saved an output queue including the spooled files like described above, then you can restore the output queue including the spooled file data with the procedure below:

- 1. First you need to get the save file into your IBM I. You can e.g. do that like this:
 - a. Create a temporary save file with this command: CRTSAVF FILE(QGPL/SAVOUTQ)
 - Now copy the save file to the IFS and copy it into the temporary save file, that you just created:
 CPYFRMSTMF FROMSTMF('/apf3812home/work/savoutq.savf')

TOMBR('/qsys.lib/qgpl.lib/savoutq.file') MBROPT(*REPLACE) CVTDTA(*NONE)

- Now you restore the output queue, but remember to specify that you also want to restore any spooled files included: RSTOBJ OBJ(SAVOUTQ) SAVLIB(QUSRSYS) DEV(*SAVF) OBJTYPE(*OUTQ) SAVF(QGPL/SAVOUTQ) SPLFDTA(*NEW) You need to specify SPLFDTA(*NEW) to restore the spooled files.
- Now you can delete the temporary save file:
 - DLTF FILE(QGPL/SAVOUTQ)

Exporting and Importing InterForm400 resources

For support cases it is sometimes required that you export the setup of InterForm400 (overlays, fonts, images, Auto Forms Control setup etc..), so the setup can be reconstructed elsewhere.

Exporting resources from InterForm400

Select this in InterForm400 to export resources:

12. Service functions

21. Export of InterForm 400 resources

If no one else is exporting it is best run this option now: '6. Delete export library APFEXPORT (including all distributions)' and if necessary confirm with F23. This will delete any old export, that may not be totally done.

Now run these options:

- 1. Create export library with empty files
- 2. Copy resources to export library

Now run through these options/decisions:

- Do you want to export all the resources in InterForm400? Yes: Goto 2 below.
 - No: Jump to **3** below.
- 2. Select option '1. Copy all resources' and jump to **4** below.
- 3. Select option '2. Copy selected resources' and select the exact resources to export. Then press F12 until you get to the screen with the lines:
 - 1. Copy all resources
 - 2. Copy selected resources
 - 3. Copy resources used in already copied overlays
 - 4. Copy auto download defs and soft font members for all copied fonts

Here you select the specific resources via option 2.

If you want to export overlays (with the referenced resources like fonts and images), then you should first export the main overlay(s) via option 2 and then run option **3. Copy resources used in already copied overlays** to export images, fonts and colors (and other overlays), that are referred to in the already exported overlays. After that you should run option **4. Copy auto download defs and soft font members for all copied fonts to also export any used soft fonts**.

Continue with 4 below:

- 4. Do you want to rename any resources before you ship them in the export file to avoid overwriting resources on the receiving installation?
 Yes: Goto 5 below.
 No: Jump to 6 below.
- 5. Press F12 to get back to the screen with this option '3. Work with resources in export library' and select it. Now select the resources you want to rename. You can also rename font numbers and the overlays using these fonts will then refer to the new fonts. Continue with **6** when done.
- 6. If not already on the screen press F12 to get to the screen with this option: '4. Work with distributions', select it and press F6=Create. State a 3 character suffix a description and select '2=Savefile and PC file'. Press Enter.

You have now created the file called EXPORT.xxx in the IFS in /APF3812Home/Work,

where xxx is the suffix you stated above. Continue with 7 below.

7. If you are using soft fonts e.g. for traditional non-2D barcodes like e.g. Code128 or Interleaved 2 of 5 or, then you will also need to copy the autodownload information if the complete setup is to be copied to another machine. Select this in InterForm400 to display this information: (Starting from the main menu)

80. Administering InterForm 400
7. Work with fonts
8. Auto download soft fonts
Now run both option 6 and 8 for all printer groups and copy the settings as text e.g. into the e-mail you are about to send. Continue with 8 below.

8. You can now copy the export file created in **6** above e.g. via a mapped network drive and send this with the autodownload information from **7**.

Importing InterForm400 Resources

To import an export file first copy the export file onto the IFS in /APF3812Home/Work, then run these options in InterForm400:

12. Service functions

22. Import of InterForm 400 resources

8. Start journaling

Journaling must be started - if it is not then start it now. You can e.g. use the default journal by pressing Enter.

Run option "5. Delete the APFIMPORT import library" to delete any remains of any old imports, that may not be fully done (Make sure that no one else is importing while doing this). If necessary confirm the delete with F23.

Run these options on the import menu:

- 1. Create APFIMPORT import library with empty files
- 2. Receive distribution into import library
- 3. Receive distribution from PC file in the /APF3812Home/Work directory

Select the export file with '1=Select' and press Enter. Now you are back to the import menu. Continue with the procedure below:

- Do you probably want to import the complete import file or just a part of it? The complete import file: Jump to 3. Just a part of the import file: Continue with 2.
- 2. Select option '3. Work with resources in import library' and select the exact resources you want to import (or rename before import). You rename with option '7=Rename" and copy the resources into production with '1=Transfer to production'. If you risk overwriting an existing resource with the same name, you will see the indication 'Exists' on the right next to it. Jump to 4 when you have copied all the resources you need.
- 3. To copy the complete import file select option '4. Transfer resources to production library'. If any resource has the text 'Exists' written under 'Notice', then this resource already exists and will be overwritten if you continue. If you want to rename the resource in the import file or just import a part of it, then press F12 and jump to 2. If you are happy with the new resources, you can confirm the copy into production with F10 and continue with 4 below.
- 4. If you have any non-2D barcodes for PCL or are using any other soft fonts, then you also will need to setup the auto download specifications as on the machine on which the export initially was created on. This is done manually via these options (from the InterForm400 Main Menu):

80. Administering InterForm 4007. Work with fonts

8. Auto download soft fonts

Create the necessary printer groups with F6, add the output queues with option '6=Update output queues' and add the font links via option '8=Update fonts'.

Tips for conditional Design/Overlays

InterForm400 contains a wide range of conditions that can help you to create overlays, that adapts to the spooled file contents. Below there are a few examples of what you can do and how.

The simple conditioned overlay

You can use very advanced conditioning in InterForm400 with very little effort. This section describes the most simple way you can insert extra elements in the overlay depending on the contents of the original spooled file.

Relative or absolute positioning?

You want to insert or change 'something' in the output depending on something. Should the 'thing' that you are inserting or changing be placed in a fixed/absolute position (no matter if the condition is found to be true in line 1 or 60) or should the 'thing' be placed relatively to the line in which the condition was found?

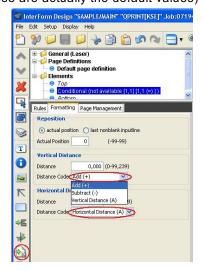
Relative positioning is in my point of view needed in at least 99 times out of 100, so that is the answer if you are in doubt...

So relative positioning should e.g. be used if you want to insert one or more elements like frames, lines, images, fixed texts or remapped/tabulated texts in a place in the output, that depends on where the condition was found: If the condition was found in line 1 you want to place the element(s) higher on the page, than if it was found in line 60.

The actual Design Process

If you just want to see a movie of how to do it, then click here.

Lets imagine that the overlay is a portrait overlay and you have found out that the placement should be relative, then you can now fill out this in the conditioned element: (These are actually the default values)



(The conditional element is marked on the lower left. The default settings for the positioning are here used.)

So for the 'Vertical Distance' you can now enter either a ' Add (+)' or 'Subtract (-)' as shown above. Here I just assume it is a 'Add (+)'. For the 'Horizontal Distance' you should NOT enter either 'Add (+)' or '-' as this will cause a nasty horizontal displacement in pdf output (and it is not logical to enter anything else anyway..).

So the only thing we have actually found out is, that you enter 'A' for the 'Vertical Distance' if it is absolute positioning and 'Add (+)' or 'Subtract (-)' for relative positioning... Lets still assume it is relative positioning then the next question is: Should it be a '+' or a '-'???

To answer that first take a look at the default line distance of the main overlay which you merge the spooled file with:

🔯 In	terForm Design "SAMPLE/MAIN" "QPRINT[KSE]" Job:07194
File	Edit Setup Display Help
2	💱 📁 📰 📁 😓 🛅 😭 🐼 🖎 🗖 🕫
< >	General (Laser) Page Definitions Default page definition
×	
R	Properties Font Details
	Default font
83	Font 11 - Courier 10 CPI
T	Line Distance Default

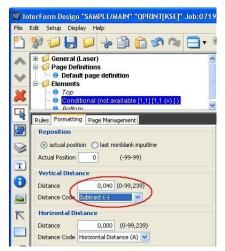
(Finding the default line distance of the main overlay.)

Please notice that we here have a line spacing. That is VERY important when you use relative positioning. If you merge your spooled file with an empty overlay with the same line spacing (and the same extended page definitions if used), then the point of reference in the vertical (and important) direction is the lower part of the letters in the line in question. You can print this result out and compare with the actual positions of the text in the merged spooled file if you want to be able to actually measure the distance you want to reposition.

So find an example of a spooled file line, where the condition is true: Do you want to insert any elements above the point of reference? If you want to insert anything above this point the sign must be '-' i.e. we want to place the conditioned overlay ABOVE the reference point. That will be position 0 from the top in the conditioned overlay.

Lets imagine that you want to insert a frame around the spooled file text in question then you will need to reposition

Now the 'Add (+)' or 'Subtract (-)' is combined with the distance written as'Vertical Distance' like below:



(Positioning the conditioned overlay a bit higher than the conditional text.)

Above we are placing the conditioned overlay 40 pels above the base of letters of the line in question (because the line distance is 40 pels and we want the frame to fit exactly the current line). This means, that if we want to place a small frame just around the line in question, then we can insert it in the conditioned overlay (e.g. called FRAME), that we are calling. We open the conditioned overlay by first saving the main overlay and then clicking this icon:

🖉 In	nterForm Design "SAMPLE/MAIN" "QPRINT[KSE]" Job:07	19
File	Edit Setup Display Help	
2	💱 📁 📕 📁 😓 😭 😭 🖓 🖓 🚍	
~	e-to-Elements	^
V	● <i>Top</i> =	The second
×	Top Frame ([0,000:0,200][0,040:7,120]) Bottom	>
	Rules Formatting Page Management	
	Overlay	1
	FRAME	

(Opening a conditioned overlay for editing.)

Now click 'Top' or 'Bottom' inside the conditioned overlay and insert the frame element:

🜌 In	terForm Design "	SAMPLE/	FRAME"	"OPRINT[KSE]]" Job:071
File I	Edit Setup Displa	y Help			
2	🌮 💭 📕 I	2		n 🗞 🛅	- @
< > 🔀	Elements	ne ([0,000:] [8,8 (=,) () FRAME) ,040:7,120))	
	Properties Page N	1anagement]		
	Position (top,left)	0,000	0,200	(0-99,239)	
8	End (top,left)	0,040	7,120	(0-99,239)	
~	Thickness	1	(0-3	1)	

(Inserting a frame in a conditioned overlay)

Close the conditional overlay for editing and return to the main overlay by pressing this icon:

🜌 Inte	rForm Design "SAMPLE/FRAME" "OPRINT[KSE]" Jo	ob:071
File Ec	lit Setup Display Help	
2 9) 🖓 🗒 🕗 😓 🔂 🖉 🖉 🖓 🔁]• @
		^
V	😑 Top =- 📁 Conditional ([1,66] [8,8 (=)] FRAME)	in the second
2	● <i>Top</i> ● <mark>Frame ([0,000:0,200][0,040:7,120])</mark>	
	Bottom	×

(Closing the conditioned overlay and returning to the main overlay).

So if we combine the line above in a conditioned overlay called FRAME with this line in the main overlay (e.g. called MAIN), then we insert a frame around every line with an 'l' in position 8:

(In the Spool view you can mark out the lines with the left mouse button and the positions with the right mouse button).

🛛 In	terForm Design "SAMPLE/MAIN" "QPRINT[KSE]" Job:0719
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	Condition Equals (=)
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(Cal

ling the conditioned overlay when an 'l' is found in position 8)

So in this way we can now insert up to 66 conditioned frames with the two lines above. That is something that only very few InterForm400 competitors can do - if any...

It might be an idea to try it out with the demo spooled file of InterForm400. (Printed out via option 1 on the service menu).

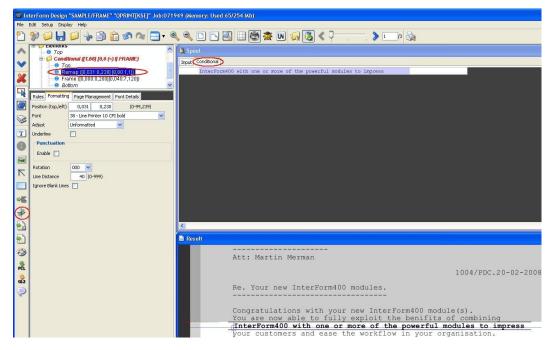
Just to explain how the frames will be positioned: Whenever the condition is met, then the conditioned overlay is called, but just before that the current position is noted e.g. 1 inch from the top of the page. The position is relative with a minus. This means, that the 0.040 inches (=40 pels) is subtracted from the 1 from the top. This adds up to 0.200 (or 200 pels from the top - remember that there are 240 pels to an inch...). Inside the conditioned overlay the top of the frame is set to 0, so 0 is added to the 200 pels meaning that the frame will in this case start 200 pels from the top. The frame is 40 pels high, so the bottom of the frame will be 1 inch from the top of the page. The same arithmetic is done each time the condition is true.

You want to present the current line in the spooled file (where the condition is met) in a special way e.g. in bold? If yes, then you will need to transfer not 0 lines, but at least one spooled file line onto the conditioned overlay. You state that in 'Nos. of lines to remap'. As default it is 0, but try to change it into 1:

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×	
R	Rules Formatting Page Management
	Overlay
3	FRAME 📁 🖉 🚵
T	Remap
0	Line from to 1 66 (1-999)
	Conditions
π	Position from to 8 8
	Condition Equals (=)
¢E	Compare Text I Blank Conditional text
*	Remap condition parameters
	Until another is true
5	Number of Lines (0-99)

(Transferring 1 spooled file line onto the conditioned overlay)

Now edit the conditioned overlay (FRAME) and insert e.g. a remap window line like this:



(Adding a remap window element in a conditioned overlay - remember to click the 'Conditional' tab in the Spool View as marked.)

In this way we are outputting the spooled file line in bold instead of normal. We could of course go on and insert other elements (images, lines fixed texts etc.) in the conditioned overlay called frame.

Conditionally Push/Pull part of the Spooled file up or down

There are functions in InterForm400 that are not described fully in the normal training program as these are rarely used.

However if you meet VERY special requirements for the design you have this special ace up

your sleve ;-) So what can these hidden functions do? Well they can solve these 3 situations:

a) In special cases you want to remove or insert a line or more to remove/insert space in the output. (E.g. write something with a VERY large font - creating the need to push the rest of the page downwards).

b) In the original spooled file there are sometimes quite a few blank lines in the middle of the spooled file. You want to remove these lines (even though you do not know how many they are) and push the rest of the spooled file up to be placed one line (or a few fixed lines) below the previous non-blank line.

c) In a conditioned overlay you can now use e.g. a remap window with extended adjustment. With extended adjustment you let InterForm400 decide the line breaks after you have told InterForm400 the font to use and e.g. the width available. Now you can let the rest of the spooled file be moved up or down to fit the placement of the last element placed in the conditioned overlay (e.g. one line below).

Ok, so that is what you can do. The question is then how??

Green screen:

If you are running the green screen designer, you can activate the solutions when you state (on the ?=If..then line), that at least one spooled file line to be moved to the conditioned overlay. Then this window will pop up:

Vertical cursor repositioning before execute of sub overlay Position related to actual position Number of pels . . ____ (-99 - 99) Or reposition related to previous non blank input line Number of pels . . ____ (0 - 999) Or reposition after execute of suboverlay related to highest Y-adress used in any remap window in sub-overlay. Number of pels . . ____ (0 - 999) F3=Exit F12=Cancel

To solve a situation like a) above then you fill in a number of pels for the first parameter. This can be either a positive or negative value. If it is negative then the rest of the spooled file is moved up and a positive value will push the spooled file downwards.

To solve a situation like b) you the number of pels from the last non-blank line (seond parameter) down to where this conditioned overlay should be placed (and all subsequent spooled file lines will also be repositioned).

Situation c) is solved via the last parameter shown above. Please notice that this is not yet implemented in the graphical designer. This is a new (undocumented) feature/secret in InterForm400! You should fill out none or just one of the parameters on the screen above.

Graphical designer:

After you have inserted the conditional line you click on the 'Formatting' folder in the lower left window (attributes window). See the first image below (Image 1). Click on 'actual position' and the number of pels to reposition (which can be negative for moving the conditioned overlay up). In order to position the conditioned overlay relative to the last non-blank line (situation b) you do as shown in right image below (3b.jpg).

Situation c is not yet implemented in the graphical designer, so this you will have to do in the green screen if necessary.

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(Image 1 above: Moving the rest of the spooled file up or down if the conditioned overlay is called.)

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Rules Formatting Page Management	100 I/PDC. 20-02-2008	
Reposition	Re. Your new InterForm400 modules.	
actual position elist nonblank inputline		
Blank Inputline 0 (0-999)	Congratulations with your new InterForm400 module(s).	
Vertical Distance	You are now able to fully exploit the benifits of combining InterForm400 with one or more of the powerful modules to impress	
Distance 0,00 (0-253,99)	your customers and ease the workflow in your organisation.	
Distance Code Add (+)		
Horizontal Distance	The following license code(s) will be needed to activate the	
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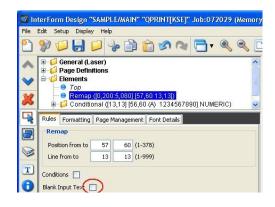
(Image 2 above: How to reposition a conditioned overlay relatively to the previous last non-blank line in the spooled file.)

Combining Remap Windows, Conditioned Overlays and Tabulators

When using remap windows, conditioned overlays and tabulators, the most important thing to remember is the sequence in which these functions are executed:

- 1. The remap window lines in the main overlay are executed first.
- 2. Secondly the conditioned overlays are called.
- 3. Finally the tabulators in the main overlay are executed.

This means that if you insert a remap window in the main overlay, you should take VERY good care not to remove any text, that you want to use for a condition later for a conditioned overlay (remember the remap window in the main overlay may be listed after the conditioned overlay that does not matter). So make sure this tick box is not ticked like so: (The tick box is ticked as default).



(Making sure that a remap window does not remove spooled file data from the input spooled file)

In fact if you are trying to call a conditioned overlay and it is NOT called, then the most likely problem is that you have forgotten this fact.. The second guess would be that you would need to activate 'Merge overprint lines' on the merge in InterForm400, if the first suggestion did not help...

For the complete details of the sequence please refer to the section called 'How the sequence lines in overlay design are executed' in the InterForm400 manual.

If you would need to combine a remap window in the main overlay with a conditioned overlay (if..then), then you must remember to state that the original should NOT be removed in the remap window. It is called 'Blank Input Text' in the remap window. You might then think, that you should simply insert a tabulator in the main overlay to remove this original text, and that is partially correct: If the conditioned overlay is not called (or if it is not getting the spooled file line in question), then that is enough. Please remember that if you transfer at least 1 line onto the conditioned overlay, then you will need to remove the text in the conditioned overlay e.g. with a tabulator.

Generally if you want to remove (not just reposition) text from the spooled file you should use the tabulator to do that, because of this:

1) You can always override any remove by using a remap window.

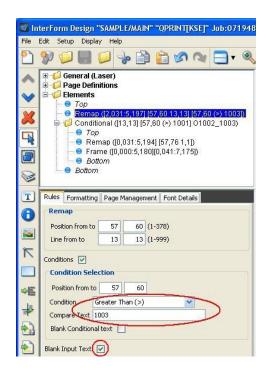
2) When you remove data with the tabulator it is really gone. If you use the remap window (and place the text outside the printable area), then the data is still searchable text in the resulting PDF files even tough you cannot see it.

Creating a double condition like: If 1001<x<1004 then call overlay

Keeping the functionality described above in mind (combining the conditioned elements), you can actually use this to build conditions that you might not think was possible... If you want to insert a double condition like this: If a text in the spooled file is larger than something AND also smaller than another value THEN call a conditioned overlay.

To illustrate this I have created a simple setup for the InterForm400 demo spooled file. As You might remember that there in position 57-60 in line 13 is a 4 digit number, which is either of these values: 1001, 1003 and 1004. Just to illustrate a condition like above I imagine we would like to call a conditioned overlay if the found text is larger than 1001 AND also smaller than 1004. For this small interval it would not make sence to do it in this way, but this is just to illustrate the functionality.

The solution is to use a conditioned remap window in the main overlay, that repositions the text and removes the original text in the input spooled file so that the conditioned overlay only 'see' 4 blanks:



(If the condition is true the text is removed from the input spooled file and printed)

So if the text found is larger than 1003, then it will be 'removed' from the input spooled file and printed. This means that the conditioned overlay only will see 4 blanks here if the value is larger than 1003.

The conditioned overlay is called with this setup:

-	terForm Design "SAMPLE/MAIN" "OPRINT[KSE]" Job:07194
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\$	B - □ General (Laser) B - □ Page Definitions B - □ Elements L ● Top
×	├─ � Remap ([2,031:5,197] [57,60 13,13] [57,60 (>) 1003]) □- 10 Conditional ([13,13] [57,60 (>) 1001] 01002_1003)
	 Frame ([0,000:5,180][0,041:7,175]) Bottom
3	Bottom
T	Rules Formatting Page Management
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R	Remap
	Line from to 13 13 (1-999)
÷E	Conditions
*	Position from to 57 60
	Condition Greater Than (>)
	Compare Text 1001 Blank Conditional text
3	Remap condition parameters
PCL	Until another is true Number of Lines 1 (0-99)

(Calling the suboverlay if the conditioned text is greater than 1001)

So here the condition is that the found text must be larger than 1001. Remember that any value larger than 1003 was converted into blanks in the preceding remap window. So combined the condition will be as requested (1001 < x < 1004).

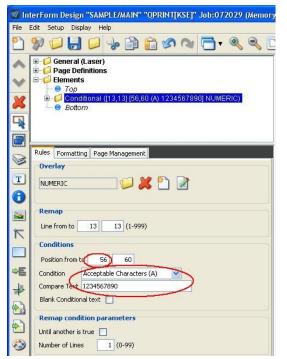
Searching for numeric texts

For a condition you can state the comparison operators:Equals(=)Greater than(>)Less than(<)</td>Not equals(N)Acceptable characters(A)Unacceptable characters(U)

The top 4 are easy to understand, but the last two are a bit different. They where earlier unknown to most and I have once in a while used them as an extra 'Ace' to have up my sleve, when getting a challenge for a design.

The classic situation, where the 'A' option can be used is shown below. We want to call an overlay if all characters in an interval of positions are all numeric.

Consider this condition to be used with the InterForm400 Demo spooled file :



(Calling a conditioned overlay if some text is numeric)

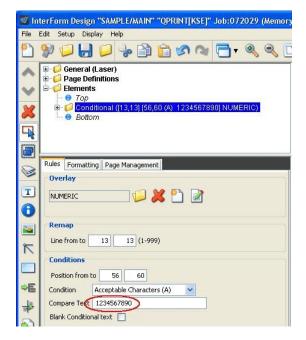
This is a classic way to use the 'A' condition meaning 'Acceptable characters'. This example is built for the InterForm400 demo spooled file, that you can print out via the service menu in InterForm400. The condition means that if all characters found in the spooled file in the specific line (here only line 13 is inspected) in the interval of positions (here 56-60) are found in the string specified, then the overlay is called. So it means that only if ALL the characters from position 56 to 60 are numeric, then the conditioned overlay is called. If you try the test above on the InterForm400 demo spooled file you might be surprised: The overlay NUMERIC is never called!!! What??? Am I just pulling your leg ;-) Why?.....

This would be an obvious test to check if you are awake..... You may think this: Aha the character in position 56 in line 13 is NOT numeric, so that is why! Answer: Yes, you are right. If you change the condition to scan the positions 57-60, then it works fine.

The tricky/funny questions are then: a) The number written (0123456789) also include a trailing space, so it should have worked.. Why not? b) Since it is not working: How on earth can we check for a space as well as the numbers above?

Answer to question a): The string entered above is simply trimmed of any trailing blanks, so that is why the space in position 56 is not accepted.

Answer to question b): You simply insert the space as the first character in the condition like this:



(Insert a blank e.g. as the first character. If you insert it as the last it will be trimmed and ignored).

You see the difference? There is a very important space in front of '1234567890' and now it works fine...

That should explain the 'A' feature. I initially misunderstood the 'U' option (meaning unacceptable characters). To avoid that anyone else should also misunderstand this, I here will explain exactly what it does: It is simply the same as the 'A' option - negated. So if the 'A' condition is false, the 'U' will be true for the same setup (and vice versa). You could explain the 'U' option as: Call the overlay, if not all characters in the interval of positions are found in this list of characters.

Conditionally delete/erase areas (Creating a variable frame)

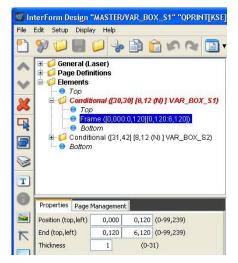
With InterForm400 you can insert a frame to delete graphics that was previously placed there. This can be used for creating a variable frame that fits to the flexible number of detail lines. You can do that for the InterForm400 Demo Spooled file (printed via option 1 on the Service menu in InterForm400) with the setup below:

Call a conditioned overlay to insert a frame if there is data for a frame. This overlay is only called if any text is found in line 30 in positions 8-12:

File Edit Setup Display Help File	Edit Setup Display Help
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General (Laser) Page Definitions Flements Top Sounditional (30,30) [8,12 (N) VAR_BOX_S1) Frame (10,000:0,120][0,120:6,120]) Bottom Rules Formatting Page Management Verlay VAR_BOX_S1 VAR_BOX_S1 Remap Line from to 30 30 (1-999) Conditions Position from to 8 12 Condition Net Equals (N) Compare Text Blank Condition parameters Until another is true Number of Lines 0 (0-99)	General (Laser) Page Definitions Page Definitions Flements Top Top Frame ([0,000:0,120][0,120:6,120]) Bottom Rules Formatting Page Management Reposition actual position Istance Distance Distance Code Subtract (-) Horizontal Distance Distance Code Distance Code Distance Code Distance (0,000) 0,000) Ustance (0,000) 0,000) Ustance (0,000) Distance (0,000) Distance (0,000) Ustance (

(Calling a conditioned overlay to insert a frame - if any text is found)

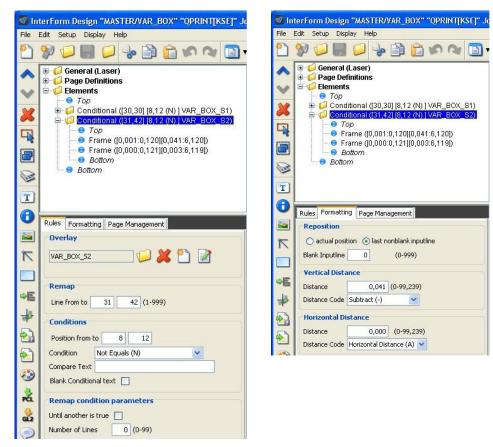
The frame is defined to be 120 pels high (0,120), which in this case equals the height of 3 lines:



The resulting frame looks like this:

Product	Model	i-Group	Serial No.	License Code	
Interword400	510	i 300	44A2971	81 20 01 3A	
PDF security	520	i100	44A9032	3F 78 66 99	

Now we scan the rest of the lines where the frame can be (from line 31 to 42) and whenever we find text, we call another conditioned overlay:



This other overlay first inserts a new frame with the height equal to the line height (40 pels), for which the top fits the bottom of the previous frame(s):

1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1						
Properties						
Properties Page Management Position (top,left) 0,001	0.120 (0.00 (20)				
	0,120 (0-99,2 6,120 (0-99,2					
End (top,left) 0,041 Thickness 1	(0-31)	:59)				
THUMBSS	(0-51)					
The following	license co	ode(s) will	be needed to	activate	the	
The following module(s) perm				activate	the	
module(s) perm	anently to	o your Syste	em(s):			
					the nse Code	
module(s) perm	anently to	o your Syste	em(s):	Lice		

After that the top of the frame is deleted by inserting another (tiny) frame, that deletes the background (just covering the upper part of the frame):

	End (top,left) 0,003 6,119 (0-99,239)			o your Syste			
	Thickness 0 (0-31)	ct	Model	i-Group	Serial No.	License Code	
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Pos Enc	Repeat 🔲	ecurity	520	i100	44A9032	3F 78 66 99	
nx Hi	Corner						
F	⊙ Sharp ○ Round ○ Custom						
0	B/W						
E	Fill interior						
1	100% white shading 🗸						
•		d you have	any que	stions regar	ding the modules	s, you are	
F	Color	me to cont	act our	technical su	upport via:		
	Fill interior	rt@interfo	orm400.co	m			

In the final result the frame automatically fits to the number of rows found. That means that you will see the frames below on page 1 and 3, if you merge with the demo spooled file:

Page 1:

Product	Mode1	i-Group	Serial No.	License Code
Interword400	510	i 300	44A2971	81 20 01 3A
PDF security	520	i100	44A9032	3F 78 66 99

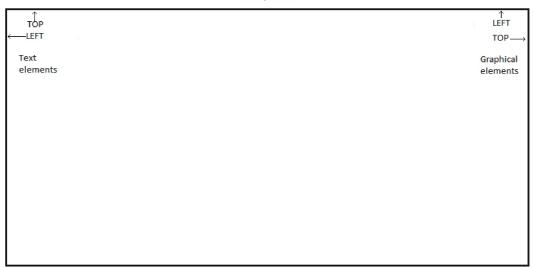
Page 3:

Product	Mode1	i-Group	Serial No.	Licer	ise	Code
InterForm400	515	i 050	4449079	F2 E7	20	AA
InterForm400	810	i100	44B2031	AA BE	01	23
InterForm400	890	i 600	44D3971	1A BC	DE	44
InterForm400	520	i100	44A1460	79 10	22	F1
InterForm400	530	i 400	44A3773	4E FF	01	33
InterForm400	270	i100	44A1597	D0 99	70	07

Handling conditional overlays for a landscape setup

It can be a bit of a challenge to use conditional overlays in a landscape setup. The point of reference is for landscape overlays different for graphical elements like frames, lines and images compared to the remap window. Notice however, that you should place any conditioned fixed text elements with the other graphical elements:

For the graphical elements the point of reference is the same as when designing a portrait overlay, but the text elements are changing the point of reference to the 'new' top left corner, when rotating the paper 90 degrees. See illustration below:



This means, that a conditional overlay inserting remap window/tabulators (texts) in a landscape overlay will need to be placed relatively in another direction than the graphical elements. This will normally require a call of two different conditioned overlays, if both types of elements are needed. The conditioned overlay inserting graphical elements should be called first and then the one inserting texts.

The graphical conditioned overlay should be placed like so:

Rules Formatt	Page Management
Reposition	
actual pos	ition 💿 last nonblank inputline
Blank Inputline	0 (0-999)
Vertical Dist	ance
Distance	0,000 (0-99,239)
Distance Code	Vertical Distance (A) 👻
Horizontal D	istance
Distance	0,020 (0-99,239)
Distance Code	Subtract (-)

Please notice, that we are here using an 'A' for the vertical Distance code and '+' or '-' to make the horizontal position relative to where the condition is met. (This makes sense since the graphical elements are gradually added from left to right). You can of course move the complete overlay up or down by changing the distance value (above it is 0,020).

Place conditioned lines, frames, images and even fixed texts in this overlay. (You can also place tabulators here if the text overlay below is not needed).

Landscape view

The text conditioned overlay should be placed like so:

Rules	Formatting	Page Management
Repo	osition	
) a	ctual position	Iast nonblank inputline
Blank	Inputline	0 (0-999)
Vert	ical Distanc	e
Distar	nce	0,000 (0-99,239)
Distar	nce Code Sul	otract (-) 🔹
Horiz	zontal Dista	nce
Distar	nce	0,000 (0-99,239)
Distar	nce Code Ho	rizontal Distance (A) 👻

As you can see this is the opposite compared to the graphical conditioned overlay above.

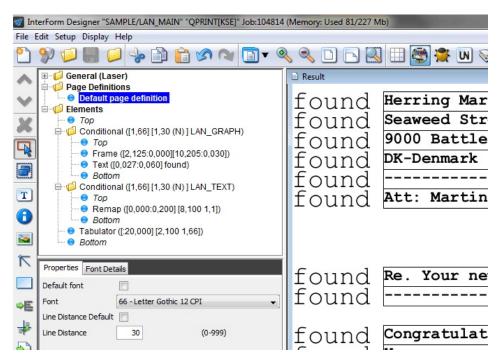
Place any remap window elements (that should be inserted via a conditioned overlay) here. If you also want to use tabulators (inside a conditioned overlay), then you can also place them here.

d NOTE d

Do not use either '+' or '-' for both the vertical distance and the horizontal distance as the PDF result will then use relative positioning in both directions and the result will be wrong. Such a problem is not visible in either the designer or in the PCL view - only when creating PDF files.

An Example

To illustrate how you can use this technique, an example setup is shown below. This is checking if the text from position 1 to 30 is not blank. If that is the case, then one conditioned overlay is placing a frame around the current line and 'found' is written on left next to the line. Another conditioned overlay is remapping the text in the spooled file line presenting the text in font 253 (which is a 16.66 bold courier). Please notice, that the line spacing have been set to 30 pels, which equals 8 lines per inch - as 240 pels makes one inch:



This example has been setup to work with the InterForm400 demo spooled file, which you can print out via the InterForm400 Service Menu.

Advanced Conditioned Overlay Design

This section has been written as a help for those InterForm400 customers, that are using very dynamic spooled files as input in InterForm400. This section identifies and solves some of the more difficult requests, that you might face in such situations. Here we focus on the ways you can handle very dynamic detail lines of a document. Especially we will solve situations, where you want to add or remove lines (or space) in the sequence of detail lines.

The document will use a special training spooled file as the basis for the challenges and solutions below. The spooled file contains these detail lines:

Spool							(
nput C	Conditional						
_							
	02455	Xtra Large Oatmeal Surprise Bag	14-06-2010	10	16.00	160.00	
		(Special surprise: Without oatmeal.					
	01348	Splendid Cookies Mix	14-06-2010	10	6.00	60.00	
		A mixed bag of all of our best cook:					
		Includes: Spring surprise, crunchy i	frog, calorieBomb)			
		- and many others					
	01568	Cookie Cream Dream	14-06-2000	200	21.40	4,280.00	
		(Normal cream cookie with extra crea	am on top)				
	4,500	.00 0	0.00	EUR		4,500.00	

The detail lines start here in line 19 and a total is written in line 46 independently of the detail lines. In this section we will see, how we can present these detail lines in different manners. Before we do that, there are some general guidelines, that can help to ease the process of the design.

1. Making sure that the detail lines have the right start position and line distance in the output

If you already know (when you start the design), that this will call for some advanced functionality in regards to design, then you should try to do as much of your design as possible in the **header of the overlay**. Here you should focus on the dynamic detail lines if the header information (as usual) simply are printed in fixed lines and positions.

Placing the detail lines and setting the line distance

First you should make sure, that the detail lines are starting in the right position in the merged result - even without any remaps. You can do that with an extended page definition like this:

File E	dit Setup Displa	y Help			
2	🌮 🟳 🛃)	👌 🔗 🖓	-
~	Page Defi	nitions t page de	finition		*
~	Extend Elements	led Page (Definition ((19)	E
×	 Top Bottom 	1			-
R	Properties Font	Details			
	First Line	19		(1-999)	
	Position (top,left)	3,040	0,000	(0-99,239)	
T	Line Distance	40		(0-999)	
0	Font	11 - Courie	er 10 CPI		•
		Croate Ade	itional Page	Definition	
T		Create Aut	nuonal Faye	Denindon	

With this you can place your detail lines starting in a specific position from the top and left and also state a line distance, that the most of the detail lines should use. Later we will see that you can use a condition to push the remaining spooled file lines up or down.

When using conditioned overlays later, that are positioned relatively to the found condition (this is the default setting, when you insert conditioned overlays via the graphical designer), then the point of reference is exactly what you will print if you printed out your merged result now - before you add any conditioned overlays or remap window elements.

The advantage by doing this is, that it is easier to check how far down on the page, that the detail lines might go, compared to if you had done a lot of remap windows and conditioned overlays, that are positioned higher/lower, than where the spooled file would normally print.

In the conditioned lines handling the detail lines you should also try first to use the tabulator to position the spooled file data. If not possible, then you should use the remap window. The advantage by doing it in this manner is, that you can use remap window elements later to 'overrule' any tabulator thus combining conditions in a more detailed manner.

2. Using a conditioned overlay to remove a spooled file line

You might want to remove some of the detail lines. You can search for the specific lines and call an overlay to remove it and pull up the remaining spooled file lines like this:

Result				
	Calle de Watch 100 E-6587 Madrid Spain	Calle de Watch E-6587 Madrid Spain		
	266789	266789		
	Att.: Cookie Monster Date 05-06-2010 UPS Express	P.O. 2357259 Date 06-06-201	0	
	Dear Sirs,	11		
	We hereby confirm your order for the items as	s fisted below:		
	02455 Xtra Large Oatmeal Surprise Bag	14-06-2010	10	16.00
	01348 Splendid Cookies Mix	14-06-2010	10	6.00
	01568 Cookie Cream Dream	14-06-2000	200	21.40

Here you can see, that we have removed the extra description lines and pulled up the rest. That is done by adding a conditioned overlay, that gets the current detail line:

			-	
	Elements	Input	Conditional	
V	● <i>Τορ</i> □		UPS Ex	press
×			Dear S	irs,
	Tabulator ([:99,239] [1,82 1,1])		We her	eby confirm your o
R	- Bottom -			
	Rules Formatting Page Management		02455	Xtra Large Oatmea
	Overlay			(Special surprise
Т			01348	Splendid Cookies
10000	BLANK 📁 🎉 🎦 📝			A mixed bag of al
0				Includes: Spring
	Remap			- and many others
			01568	Cookie Cream Drea
$\overline{\Lambda}$	Line from to 19 45 (1-999)			(Normal cream coo
	Conditions			
	Position from to 9 13			Г
⇒E	Condition Equals (=)	🗋 Resu		
				rxbress
*	Compare Text			Sirs,
	Blank Conditional text		We h	ereby confirm y
	Remap condition parameters			55 Xtra Large O
\ge	Until another is true			48 Splendid Coo
3	Number of Lines 1 (0-99)		015	68 Cookie Cream
-				

In the conditioned overlay we tabulate the current line outside the page. The trick to pull up the rest of the spooled file is done under the formatting tab of the conditioned overlay:

😑 T	abulator ([:99,239] [1,82 1,1])
	ng Page Management
Reposition	
actual posi	tion 🔘 last nonblank inputline
Actual Position	(-99-99)
Vertical Dista	ance
Distance	0,000 (0-99,239)
Distance Code	Add (+) 🗸
Horizontal Di	istance
Distance	0,000 (0-99,239)
Distance Code	Horizontal Distance (A) 👻

Here we activate 'Actual position' and state a displacement, that is negative and the same as the line height as stated earlier - in this case it is '-40'.

3. Push down the spooled file lines

If you want to push down the spooled file instead of pulling it up as shown above, then you just do the same, but state a positive value for the displacement:

Rules Formatting Page Management	
Reposition	Munchies4You
actual position last nonblank inputline	Calle de Watch 100
Actual Position 40 (-99-99)	E-6587 Madrid
	Spain
Vertical Distance	
Distance 0,000 (0-99,239)	266789
Distance Code Add (+)	
Horizontal Distance	<
Distance 0,000 (0-99,239)	Result
Distance Code Horizontal Distance (A) -	UPS Express
	Dear Sirs,
	We hereby confirm your order
	02455 Xtra Large Oatmeal Su
	(Special surprise: Wi
	(Special surprise: Wi

.....

You can see the result in the lower right corner of the image above. The tabulator in the conditioned overlay has also been removed, so the text is now visible.

4. Pull/Push spooled file more than 99 pels

The technique used in the examples above can only handle a displacement of up to 99 pels. If you want to pull or push the spooled file up/down more than 99 pels, you need to insert additional call(s) to a conditioned overlay. This could be the same overlay, if it is not inserting any fixed elements, or a dummy overlay like shown below - which also should get a line of spooled file data. The displacements are simply added (remember, that only the last conditioned overlay called will get the spooled file data).

🖽 📁 General (Laser)	General (Laser)
E G Page Definitions	🚊 🗄 🧊 📁 Page Definitions
Elements	Elements
Top	- O TOP
⊕ @ Conditional ([19,45] [9,13 (=)] DUMMY)	E Conditional ([19,45] [9,13 (=)] DUMMY
⊕	Gonditional ([19,45] [9,13 (=)] BLANK)
	- O TOP
— О Тор	Bottom
Bottom	
Rules Formatting Page Management	Rules Formatting Page Management
Overlay	Reposition
	 actual position last nonblank inputline
DUMMY 📁 💢 🎦 📝	Actual Position 99 (-99-99)
	Vertical Distance
Remap	Distance 0,000 (0-99,239)
Line from to 19 45 (1-999)	Distance Code Add (+)
	Distance Code Add (+)
Conditions	Horizontal Distance
Position from to 9 13	Distance 0,000 (0-99,239)
	Distance Code Horizontal Distance (A) 👻
Condition Equals (=)	
Compare Text	
Blank Conditional text	
Remap condition parameters	
Until another is true	
Number of Lines (0-99)	

5. Remove an unknown number of empty lines in the middle

In our spooled file on page $\underline{63}$ the total is placed in the fixed line 46 and thus normally printed in a fixed position from the top in the result. You might want to move it, so it is repositioned to right after the last detail line like this:

Result						
	Dear Sirs,					
	We hereby confirm your orde	er for the item	s as listed below:			
	02455 Xtra Large Oatmeal (Special surprise:			10	16.00	160.00
	01348 Splendid Cookies Mi A mixed bag of all		14-06-2010 kies.	10	6.00	60.00
	Includes: Spring su - and many others	rprise, crunchy	frog, calorieBomb			
	01568 Cookie Cream Dream (Normal cream cooki	e with extra cr	14-06-2000 eam on top)	200	21.40	4,280.00
	4,500.00	0	0.00	EUR		4,500.00

(Here the total line is written in bold).

You can do that by adding a conditioned overlay, that is searching in all the detail lines including where it is actually found for something that uniquely identifies the total line:

Extended Page Delimitor (19) Elements Top Conditional ([19,46] [14,14 (=) .] TOTAL) O Top Tabulator ([:0,000] [1,125 1,1]) Bottom Bottom	Extended Page Delimiton (19) Elements
Rules Formatting Page Management Overlay Image: Constraint of the second s	Rules Formatting Page Management Reposition actual position last nonblank inputline Blank Inputline 40 (0-999) Vertical Distance Operation Operation Distance 0,000 (0-99,239) Distance 0,000 (0-99,239)

By activating 'Last nonblank line' and stating a displacement downwards (here it is 40 pels), we can achieve the result as shown above. In this way the total is always written directly after the last detail line. All other subsequent lines are also moved up, but any line that should be placed in a fixed position could of course still be remapped with the remap window.

6. Only advance downwards for certain lines

This example shows a different way to solve the example in '2. Using a conditioned overlay to remove a spooled file line' on page 64:

Result		
	Calle de Watch 100 E-6587 Madrid Spain	Calle de Watch 100 E-6587 Madrid Spain
	266789	266789
	Att.: Cookie Monster Date 05-06-2010 UPS Express Dear Sirs, We hereby confirm your order for the items as	P.O. 2357259 Date 06-06-2010 listed below:
	02455 Xtra Large Oatmeal Surprise Bag 01348 Splendid Cookies Mix 01568 Cookie Cream Dream	14-06-2010 10 16.00 14-06-2010 10 6.00 14-06-2000 200 21.40

In the previous section we created a conditioned overlay, that are triggered by the lines, that should be removed, but it could be, that you would prefer to have a line distance of 0 (zero) and then only advance downwards when specific conditioned overlays are called.

To set the line distance for the detail lines, you can use the extended page definition of the overlay as shown on page $\underline{64}$:

Properties Font	Details
First Line Position (top,left) Line Distance Font	19 3,040 99 (0-99,239) 0 (0-999) 85 - Courier 12 CPI
	Create Additional Page Definition

All the detail lines are now printed on to of each other, but the spooled file text is positioned 99 inches from the left, so it is not visible in the output.

So now we need to tell InterForm400 to advance for each line we insert. If we just want to insert the lines as above we can do it like this:

Rules Formatting Page Management	Rules Formatting Page Management
Overlay	Reposition
BLANK 📁 🗱 🎦 📝	 actual position last nonblank inputline Actual Position 40 (-99-99)
Remap	Vertical Distance
Line from to 19 45 (1-999)	Distance 0,000 (0-99,239)
Conditions	Distance Code Add (+)
Position from to 9 13	Horizontal Distance
Condition Not Equals (N)	Distance 0,000 (0-99,239)
Compare Text	Distance Code Horizontal Distance (A) 👻
Blank Conditional text	
Remap condition parameters	
Until another is true 🔲	
Number of Lines 1 (0-99)	

Please notice, that any tabulator will be relative to the extended page definition and as we have already moved outside the printable area (99 inches to the right), we need to use a remap window in the conditioned overlay.

Distribution and splitting

If you want to split and distribute a spooled file, you do normally not need to split the spooled file first as InterForm400 offer functions, that does the splitting and distribution in one process. For those that does wants to do one or the other (or both) there are a few tips below:

Splitting spooled files per level break

If you simply want to split a spooled file you can use the split definition in InterForm400. You can do two kind of splitting:

- a) Splitting a spooled file comparing text in certain positions with fixed texts.
- b) Splitting a spooled file for each value found in certain positions.

The first kind of splitting is shown as an example in the InterForm400 manual. The second is more widely used, but also a bit more difficult, so such an example is shown here. So we want one spooled file for each unique value found in a spooled file.

The task

If we consider the InterForm400 demo spooled file (printed out by selecting options 80, 12 and 1 in the InterForm400 main menu), then there is a 4 digit number in position 57-60 in line 13. We want to create one spooled file for each different value found.

The solution

In order to handle the splitting we need to copy the value for the split into a spooled file attribute. We select here the form type as it is easy to use for further conditioning in Auto Forms Control. We first copy the demo source member SPLEXIT from the demo source file APF3812/APISRC. Now change the source to this:

 	This is a sample p split with paramet	rogram to be er list forma	used as user t 01.	exit program	in
ŕ					
τ τ	When coding your o the same entry par	wn user exit] ameters as in	programs, you this program	i have to hav 1.	e
ΞM		1 &ENTRYTXT2			+
	&ENTRYTXT	5 &OUTQ &LPI	&OUTQLIB	&WIDTH	+
	&LENGTH	&LPI	&CPI	&OVRFLW	+
	&FONT	&PAGRTT	&FORMTYPE	&SPLFNAME	+
	&USRDTA	&HOLD	&SAVE	&COPIES	+
	&RPLUNPRT	&RPLCHR	&ALIGN	&DRAWER	+
		T1 &RETURNTXT			
	&RETURNTX	T5 &RETURNTXT	6 &RETURNTXT7	&RETURNTXT8	+
	&RETURNTX	T9 &RETURNTX1) &RETURNUDFE))	
	DCL	&ENTRYTXT1	*CHAR	30	
	DCL	&ENTRYTXT1 &ENTRYTXT2	*CHAR	30	
	DCL	&ENTRYTXT3	*CHAR	30	
	DCL	&ENTRYTXT4	*CHAR	30	
	DCL	&ENTRYTXT5	*CHAR	30	
	DCL	&ENTRYTXT5 &OUTQ	*CHAR	10	
	DCL	&OUTQLIB	*CHAR	10	
	DCL		*CHAR		
	DCL		*CHAR	6	
	DCL	& LPT	*CHAR	6	
		&CPI	*CHAR	6	
		&OVRFLW	*CHAR		
	DCL		*CHAR	6	
	DCT.	& PAGRTT	*CHAR	6	
	DCL	&FORMTYPE	*CHAR	10	
	DCL	&SPLFNAME	*CHAR	10	
	DCL			10	
	DCL	&HOLD		6	
	DCL	&SAVE	*CHAR *CHAR	6	
		&COPIES	*CHAR	6	
		&RPLUNPRT			
				1	
		&ALIGN	*CHAR *CHAR	6	
	DCL	&DRAWER	*CHAR	6	

DCL	&RETURNTXT1	*CHAR	50
DCL	&RETURNTXT2	*CHAR	50
DCL	&RETURNTXT3	*CHAR	50
DCL	&RETURNTXT4	*CHAR	50
DCL	&RETURNTXT5	*CHAR	50
DCL	&RETURNTXT6	*CHAR	50
DCL	&RETURNTXT7	*CHAR	50
DCL	&RETURNTXT8	*CHAR	50
DCL	&RETURNTXT9	*CHAR	50
DCL	&RETURNTX10	*CHAR	50
DCL	&RETURNUDFD	*CHAR	255
CHGVAR	VAR (&FORMTYPE)	VALUE	(&ENTRYTXT1)

ENDPGM

Please notice the bold line indicating the only action done in this program. The formtype returned will be inserted into the form type of the new spooled files created by InterForm400. Please compile the program and change the owner to QSECOFR:

CHGOBJOWN OBJ(<PqmLib>/<Pqm>) OBJTYPE(*PGM) NEWOWN(QSECOFR)

Remember that you NEVER place any objects in the APF3812 library as they will not be copied over in future InterForm400 upgrades. You should also NOT place the changed member in any source file in the APF3812 library - not even APISRC.

The program above works only if the level break text is found on all pages of the spooled file. If the text is not found on all pages, but e.g. only on the first page of each document (within the spooled file) you can e.g. store the value in a data area and reuse it by inserting these lines instead of the bold lines above:

/* FIRST PAGE OF A DOCUMENT:*/				
IF	COND(&ENTRYTXT1 *EQ ' 1') THEN(DO)			
CHGVAR	VAR(&FORMTYPE) VALUE(&ENTRYTXT1)			
CHGDTAARA	DTAARA(QTEMP/STORE_DATA) VALUE(&ENTRYTXT2)			
MONMSG	MSGID(CPF1015) EXEC(CRTDTAARA +			
	DTAARA(QTEMP/STORE_DATA) TYPE(*CHAR) +			
	LEN(30) VALUE(&ENTRYTXT2))			
ENDDO				
/* FOLLOWING PAGES OF A	DOCUMENT:*/			
IF	COND(&ENTRYTXT1 *NE ' 1') THEN(DO)			
	ve into a field that is 30 char long */			
	DTAARA(QTEMP/STORE_DATA) RTNVAR(&ENTRYTXT2)			
CHGVAR	VAR(&FORMTYPE) VALUE(&ENTRYTXT2)			
ENDDO				

Here you will need to define both the page counter in the first exit parameter as shown further below, but also the specific value used for the level break - as the second exit parameter.

The program above must exist before we can create the split definition to fit the program. Select this in InterForm400:

5. Work with Auto Forms Control3. Split DefinitionsCreate a new split definition with F6=Add and type a name and description for the split.

Type in a sequence number e.g. '1' and press Field Exit. Now type a condition that is true for all the pages in the spooled file (the condition cannot be blank). You can e.g. use this:

-	Split d All pag	etail descri es	iption		
	AND/OR	Print line	Position	Oper	Compare value
		1	<u>1 - 1</u>	EQ	
	OR	1	<u>1 - 1</u>	NE	

The condition can be translated into 'Either there is a blank in position 1 in line 1 - or there is not' - and this true..

Press Enter and you are asked for the program to call. Type the name and library and InterForm400 will ask for the parameters for the program call:

Create Split Definition	SPL310D
Split definition name . : DEMO Description : Demo Split Split detail description : All pages User exit program	
Program name SPLEXIT	*NONE, name
Library APF3812	Name, *LIBL
Parameter list format . 01	01, 02, 03, 04 (UCS2)
When to call 1	1=Every page
Exit parameter data	2=When exit parm changes
1. Linenbr. <u>13</u> Position <u>57</u> - <u>60</u>	
2. Linenbr Position	
3. Linenbr Position	
4. Linenbr Position	
5. Linenbr Position	
Return data is to be printed in the following positions	
1. Linenbr Startposition	6. Linenbr Startposition
2. Linenbr Startposition	7. Linenbr Startposition
3. Linenbr Startposition	8. Linenbr Startposition
4. Linenbr Startposition	9. Linenbr Startposition
5. Linenbr Startposition	10. Linenbr Startposition
F3=Exit	F12=Cancel

So the definition of exit parameter 1 as line 13 positions 57-60 is the data, that will be in the &ENTRYTXT1 parameter of the program above.

Press Enter and InterForm400 will ask where to create the new spooled files and what attributes they should have:

Create Split Definition	SPL310D	
Split definition name . : DEMO Description : Demo Split		
Split detail description : All pages Attributes to be used, when not returned from user-exit program.		
Output queue	*INPUT, *NONE, Name	
Page size Length, lines per page Width, positions per line	*INPUT, 1-255 *INPUT, 1-378	
Lines per inch	*INPUT, 3, 4, 6, 7.5, 8, 9, 12 *INPUT, 5, 10, 12, 13.3, 15	
Overflow line number	*INPUT, 1-255 *INPUT, *CPI, 3, 5, 11, 12 *INPUT, *AUTO, *COR, 0, 90	
Form type NEW Spooled file name	*INPUT, Character value, *STD *INPUT, *USER, *JOBNAME, Name	
User data	*INPUT, *USER, *JOBNAME *INPUT, *NO, *YES *INPUT, *NO, *YES F12=Cancel	
	IIL GANCEI	

You should take good care not to create a loop when adding a split definition in Auto Forms

Control.

I have stated *INPUT for the output queue to place the splitted spooled files on the same output queue as the original - keeping in mind that the resulting spooled file should not be able to trigger the split again as this would cause a loop creating a lot of spooled files. InterForm400 also requires that a value is entered for the form type above to reduce the risk of a loop. However that value will here be overwritten by the value returned from our program.

Setup Auto Forms Control

The final part is to setup Auto Forms Control. This could be done this way:

```
AFC305D
        Update AFC-functions attached to output queues
        AFC_INPUT1
Queue:
                     Library: APF3812
Segnbr Funct
             Form type Save Jobname
                                     Filename Device file Program
             DEMO
0001 B
             Split, definition: DEMO
        *
0002
            Handle 1001 pages from the Split
0003
        1
             1001
             Merge, Overlay: IF400DEMO Fileset: SAMPLE
Seqnbr Function Suspend
 5.0
F3=Exit
                  F5=Service
                                   F13=Fold/Unfold
```

The form type DEMO is the condition for the split, which creates the new spooled files on the same output queue.

The merge in line 3 merge the pages with the text '1001' with an overlay and print it on a specific printer. Simular lines could be added for other values. You can even also call a program via option '8=Call Program' to retrieve some spooled file attributes and let the program decide what to do..

Please notice: Do not use output queues in the APF3812 library for production as they are not copied over during future upgrades unless you are using a light version of InterForm400.

Move spooled file to specific outq depending on contents

The split definitions can not only be used for splitting up spooled files, but they can also be used for moving the spooled file to an output queue (or changing many other spooled file attributes) depending on the contents.

In the example below we have an output queue listed inside the input spooled file and we want to merge this spooled file with an overlay or overlay selector and print the result on that specific output queue.

There are several ways to achieve this:

1. We can use a split definition, that takes the information from the input spooled file, and adds a few extra characters at the end to build up the equivalent output queue, that InterForm400 is monitoring. If e.g. you already have a naming standard for output queues, so that InterForm400 is monitoring output queues ending with '_I' like e.g. PRT01_I and

place the merge result on 'PRT01' - without the '_I', then you should consider to use a split definition, that calls a program to add the '_I' to the output queue found in the spooled file and change the OUTQ (and OUTQLIB) parameters of the spooled file.

- 2. You can also create a hybrid of the first suggestion. If you cannot be sure, that InterForm400 is actually monitoring an output queue related to all printers, then you can also use the split definition above to move the output queue information into another spooled file attribute like e.g. USRDTA, FORMTYPE or even USRDFNDTA. The spooled file can then trigger a call to a function 8 program in AFC (based on demo source member FUNKT_8 in source file APF3812/APISRC), which can then retrieve the spooled file attribute and use the result as the target output queue in the command, APF3812/APF3812.
- 3. You can also hardcode the merge directly in a program called by the split definition. If the split definition calls a program based on parameter list 3 or 4, then you will actually get the complete identification of the spooled file (Job name, job number, user profile, spooled file name and number), which can be used in the command APF3812/APF3812.

There are pros and cons for each of them:

The first option: Call a split definition to move the spooled file to a monitored outq.

Pros:	Easy implentation - only a single, very small program is needed.
	No hardcoded merge in a user program.
	Use the normal merge process in Auto Forms Control.
Cons:	The output queue stated in the input spooled file must be 'translated in the program
	to a related, monitored output queue.
	Only output queues monitored by Auto Forms Control can be used.

The second option: The hybrid with merge in a program.

- **Pros:** Can handle any output queue found in the spooled file also output queues, that are not monitored by Auto Forms Control.
- Cons:Requires two user programs.Hardcoded merge in a user program, which is not flexible.Does not use the same merge process as others i.e. not transparent.

The third option: Merge directly in a split exit program

Pros:	Only a single user program is used.
	The spooled file is only 'touched' once by Auto Forms Control with the split
	definition.
	Can handle any output queue.
Cons:	A bit complicated to retrieve spooled file ID in split exit program.
	More complicated programming.
	Hardcoded merge.
	Not transparent for others.

Implementation

Below I will cover the first solution in a specific example:

The input spooled file has an output queue placed in line 1 positions 1-10. This is the output queue, where the merged spooled file is to be created. In this specific InterForm400 installation we are monitoring for new spooled files on output queues, that have an '_IN' after the normal output queue name i.e. in order to merge to the printer, PRT01, we would need to place the input spooled file on the output queue, PRT01_IN, which is monitored by Auto Forms Control.

First we need do create a program, that can take the output queue from the spooled file contents, concatenate it with '_IF' and change the spooled file attributes. In this case we take a copy of the demo source member, SPLEXIT in source file APF3812/APISRC. Remember to copy the source to another library.

The source could be changed to this: (While keeping all the DCL lines in the top).

CHGVAR	&OUTQ	VALUE(&ENTRYTXT1	*TCAT	'_IN')
CHGVAR	&OUTQLIB	'*LIBL'		

After the program has been compiled and placed in another library than APF3812 e.g. APFTOOLS, then we can create the split definition.

You should use a dummy condition, that is true for all pages in the spooled file e.g. like so:

```
Change Split Definition SPL310D

Split definition name .: MOVOUTQ

Description ..... Move spooled file to outq

Seqnbr. Split detail description

0001 All: Get outq from splf

Seqnbr. Split detail description

1,0 All: Get outq from splf

AND/OR Print line Position Oper Compare value

1 1 - 1 EQ

OR 1 1 - 1 NE

-

-

+
```

We also need to select the output queue data in the spooled file and call the program only once:

```
Change Split Definition
                                                                                             SPL310D
Split definition name . : MOVOUTQ
Description .... Move spooled file to outq
Split detail description : All: Get outq from splf
User exit program
  Program name . . . . . SPLEXIT
                                                     *NONE, *SQL, name
    Library . . . . . . APFTOOLS Name, *LIBL
  Parameter list format . 01
  When to call . . . . . 3
                                           3=First time the seqnbr is selected
Exit parameter data
  1. Linenbr. 1 Position 1 - 10

    Linenbr. Position
    Linenbr. Position

                                           -

    Linenbr. Position
    Linenbr. Position

                                           _
Return data is to be printed in the following positions
 1. Linenbr.Startposition6. Linenbr.Startposition2. Linenbr.Startposition7. Linenbr.Startposition3. Linenbr.Startposition8. Linenbr.Startposition4. Linenbr.Startposition9. Linenbr.Startposition
  1. Linenbr.Startposition7. Linenbr.2. Linenbr.Startposition7. Linenbr.3. Linenbr.Startposition8. Linenbr.4. Linenbr.Startposition9. Linenbr.5. Linenbr.Startposition10. Linenbr.
                                                                              Startposition
F3=Exit
                                                                             F12=Cancel
```

Now we just need to call this split definition (Function B) in Auto Forms Control to move the spooled file to the right queue, and monitor for the spooled file in the destination queue to do the actual merge.

ZPL Printing

This section describes possible problems regarding ZPL printing and the solution for each. Please notice that you need to press Enter on all configuration screens before changes are stored!

Printer does not print

If a ZPL printer is not able to print after an upgrade to a 2014 version of InterForm400 or after a new install of a 2014 version (or higher):

1) First compare the command prefixes in the printer configuration e.g. found via a web interface with the ZPL command prefixes setup in InterForm400 in option 70. Configuration and licences followed by option 2. Configure InterForm 400.

These are the default values:

Con	figure InterForm 400				APF101D 14/18
Command pref	ixes and delimiter on Zebra prir	nters			
- Co	ontrol commands prefix	Hex	<u>7E</u>	Default = X'7E'	(tilde)
- Fo	ormat commands prefix	Hex	<u>5e</u>	Default = X'5E'	(caret)
- De	elimiter	Hex	<u>2C</u>	Default = X'2C'	(comma)
F3=Exit				F12=Cance	L

On many printers this setup is used instead:

Configure InterF	'orm 400				APF101D 14/18
Command prefixes and deli	miter on Zebra pri	nters.			
- Control command	ls prefix	Hex	<u>10</u>	Default = X'7E'	(tilde)
- Format commands	prefix	Hex	<u>1e</u>	Default = X'5E'	(caret)
- Delimiter		Hex	<u>2C</u>	Default = X'2C'	(comma)
F3=Exit				F12=Cance	1

These values must fit all the printers, that you intend to print to from InterForm400. If they do not fit, then the printer may accept the print data stream, but nothing will print.

The prefixes set on the printers can be found by printing out the configuration or via the printers web interface:

ZBR7030612 - View Printe	r Con × +
	inter/config.html
View Dainten (
View Printer (onliguration
	110.28301-002.C.VH.
+15.0	DARKNESS
+0	TEAR OFF
+0	LABEL TOP
000	LEFT POSITION
GAP/NOTCH	MEDIA TYPE
REFLECTIVE	SENSOR SELECT
TEAR	REMOVAL
2 IPS	PRINT SPEED
1200	PRINT WIDTH
1783	LABEL LENGTH
AUTO	LENGTH
+10	LCD ADJUST
NOT CONNECTED	USB COMM.
BIDIRECTIONAL	PARALLEL COMM.
R5232	SERIAL COMM.
9600	BAUD
8 BITS	DATA BITS
NONE	PARITY
XON/XOFF	HOST HANDSHAKE
NONE	PROTOCOL
<~> 7EH	CONTROL CHAR
<^> 5EH	COMMAND CHAR
<,> 2CH	DELIM. CHAR

2) It might also be needed to **power the printer off and on** before it understands the new data stream.

It is **VERY** important, that you go through all of the configuration screens and press Enter on the final screen. If you do not, then the changes **will NOT be stored**. It is therefore a good idea to re-enter the configuration option and go through all of the screens again to be double sure, that the changes have actually been stored.

Even though the default values of 7E, 5E and 2C are displayed on the InterForm400 configuration screen, these values are NOT stored until you press Enter on the final screen.

Handling of soft fonts in the new Zebra printers

The setup below must be done even if you are not using soft fonts. Newer printers accept UTF-8, which is not supported by older printers. So even if you are not using soft font the new print data stream may look wrong on older printers.

The handling of soft fonts in Zebra printers depends very much on the firmware of the printer:

For firmware nn.13.nn and older the printers only understand one kind of soft fonts (which is inefficient).

For firmware nn.14.nn and up to nn.17.nn the printers understand both the old kind of soft fonts and a new more efficient way of including soft fonts, and you do not need to do anything if these are the only printers you use.

For firmware nn.18.nn the printers only understand the new soft fonts.

So if you want to use soft fonts on newer Zebra printers, then you need to upgrade to version 2014M10 (or newest official version).

Description of the challenge: With the nn.14.nn firmware the Zebra printers understood another (better and more efficient) way of using soft fonts, but the old soft fonts where still supported.

With firmware nn.18.nn only the new way of using soft fonts is supported. The important thing here is to determine the firmware of the zebra printers. As default InterForm400 will assume, that all printers are running with an older firmware i.e. nn.13.nn or older, so the output should be unchanged after an upgrade. Unless you have newer zebra printers (with firmware nn.18.nn or

higher), then you do not need to do anything after an upgrade.

If you do have newer zebra printers, then you will need to state a 'Y' for nn.18.nn on this screen:

Configure InterForm 400 P	APF101D 15/18
Do you have Zebra printers with firmware nn.13.nn or older?	
$\underline{\mathbf{Y}}$ (Do you have Zebra printers with firmware nn.18.nn or newer?	(Y N)
$\underline{\mathbf{Y}}$ (This information is used to control format of soft fonts.	(Y N)
If you have both old and new versions of Zebra printers, you will have to define which output queues uses the old firmware in work with printer control options on the administration menu.	

(The screen is found via selection 70. Configuration and licenses followed by 2. Configure InterForm400.)

If you have both older and newer printers like specified above, then you will need to select 'Y' for both - as above.

If you have not set a 'Y' for both firmware versions above, then option **5. Output queues with old Zebra firmware** is not visible/selectable.

The option can be found via these menu selections: 80. Administering InterForm 400 8. Work with printer control options 5. Output queues with old Zebra firmware

If you select option 5 you will see this screen:

Work with output queues w	with old zebra firmware	ZFW300D
Start with	Output queue	
Type options, press Enter. 3=Copy 4=Delete 7=Rename		
Opt Outq Library _ ZEBRA ZEBRA		
F3=Exit F5=Refresh F6=Create	F12=Cancel	End

Here you should add all output queues, where older zebra printers are attached. Please notice this:

- 1) This is only necessary/possible if you have a combination of both older and newer zebra printers.
- 2) Please insert the output queue(s), that you are merging to (where the printers are

attached)

- not the monitored output queues in Auto Forms Control.

How to determine the firmware of a zebra printer:

You can determine the firmware of a zebra printer in two ways:

1. The easiest way is to connect to the printer via a web browser. You simply type in the IP address and then select 'Display printer settings':

• / •	rinter/config.html
<~> 7EH	CONTROL CHAR
<^> 5EH	COMMAND CHAR
<,> 2CH	DELIM. CHAR
ZPL II	ZPL MODE
NO	HEXDUMP
DISABLED	REPRINT MODE
DISABLED	ZBI
2.1	ZBI VERSION
YES	RIBBON
YES	ZPL OVERRIDE
018	LABEL LEVEL
067	PAPER OUT
030	PAPER GAIN
072	RIBBON OUT
135	RIBBON GAIN
CALIBRATION	MEDIA POWER UN
CALIBRATION	HEAD CLOSE
DEFAULT	BACKFEED
DPSWFXM	MODES ENABLED
	MODES DISABLEI
1248 12/MM FULL V53.17.6Z <-	RESOLUTION FIRMWARE

(This printer is running firmware nn.17.nn, which supports both data streams). 2. Alternatively you can see the firmware version via the printer display or by printing out the printer settings.

Label printer prints outs extra empty labels

If the printer prints out extra empty labels, then the explanation most likely is one of these:

- 1. The length of the label is longer than what the printer thinks.
- 2. The length of the InterForm design (overlay) is too long compared to the actual label.

Verify label length

The length of the label can be measured manually - remember that the measured label can be slightly shorter than the label as the gap might be included in the length, that the printer is measuring.

The current label length according to the printer can be read if you print out the configuration or if you access the printer via the web interface (type in the IP address in a browser):

ZBR7030612 - View Print	ter Con × +
🗲 🕙 192.168.151.238/p	orinter/config.html
View Printer	Configuration
kg 12762.06TE002	2110.28301-002.C.VH
+15.0	DARKNESS
+0	TEAR OFF
+0	LABEL TOP
000	LEFT POSITION
GAP/NOTCH	MEDIA TYPE
REFLECTIVE	SENSOR SELECT
TEAR	REMOVAL
2 IPS	PRINT SPEED
1200	PRINT WIDTH
1783	LABEL LENGTH
AUTO	LENGTH

The label width and length are measured in dots in the same resolution, that the printer is using. The screen shot above is from a 300 dpi printer, so for that printer the label length is 1783 dots divided by 300 = 5.94 lnches = 15.10 cm.

If the label length registered in the printer is not the same as the physical length, then you should calibrate the printer to make the printer measure the length and update this in the configuration.

Calibrate the printer

You can calibrate the printer in these ways:

- 1. Via the printer menu. (Depends on the printer model).
- 2. By opening and closing the printer head or by power the printer off and on (depends on the printers setup).
- 3. From InterForm400.

Option 2 and 3 are described below:

2. Calibrate by open/close of printer head or power off/on

Opening and closing the printer head or powering the printer off and on may force the printer to calibrate (and print out a couple of labels in the process). If that does not work, then you can check the properties for calibration via the printers configuration:

ZBR7030612 - View Printer Con × +					
(3 192.168.151.238/printer/config.html					
<,> 2CH	DELIM. CHAR				
ZPL II	ZPL MODE				
NO	HEXDUMP				
DISABLED	REPRINT MODE				
DISABLED	ZBI				
2.1	ZBI VERSION				
YES	RIBBON				
YES	ZPL OVERRIDE				
018	LABEL LEVEL				
067	PAPER OUT				
030	PAPER GAIN				
072	RIBBON OUT				
135	RIBBON GAIN				
CALIBRATION	MEDIA POWER UP				
CALIBRATION	HEAD CLOSE				

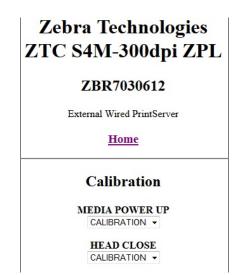
Above the printer is set to calibrate both when the printer head is closed and when the printer is powered on. You can change these settings either via the printer menu or via the web interface. The procedure for changing the configuration via the web interface is this:

First select View and Modify Printer Settings:





If you click a confirmation screeen and select **Calibration** you will see this:



Click **Submit Changes** in the bottom after enabling calibration for either Power up, head close or both. Then the changes are stored temporarily. To store them permanently you select **View and Modify Printer Settings** and **Save current configuration**.

If you then open and close the printer head (or do power off and on) the printer should calibrate according to the settings.

3. Calibration via InterForm400

On the QInnn+ printers you can use the InterForm400 command: APF3812/CALIBQL:

Calibrate QLn	nn+ Printer (CALIBQL)
Type choices, press Enter.		
Library	*JOB *STD *NO	Name, *JOB Name, *LIBL Character value *NO, *YES
	*NO *GAP	*NO, *YES *GAP, *MARK

You need to specify the output queue where the printer is attached. This command will create a spooled file which must be printed on the printer(s) in order to do the calibration.

How to select the correct Drawer/Tray

This section describes how to select the correct drawer/tray on the printer. The drawer is the paper drawer containing the specific kind of paper you want to use for a specific document. Various drawers could e.g. contain paper in different colors or paper with a preprinted color logo. First drawer selection is described for Windows and IBM i (Host Print Transform) and finally for InterForm400.

Two ways of selecting the drawer

There are (at least) two ways of selecting the drawer in the data stream, that is sent to the printer:

1. By Drawer number

If you use this option, then a specific number is included in the data stream. This number is **<u>not</u>** the physical drawer, but a numeric PCL code for the drawer on the specific printer. The number is in the range 1-255, but the specific number depends on the printer manufacturer, printer model and installed options, so you cannot use the same number for different printers and expect to select the same physical drawer.

The relation between the physical drawer and the PCL drawer number can be like this (For a generic HP PCL5 printer driver):

Physical drawer	PCL drawer number
Tray 1 (manual feed)	2
Tray 1	4
Tray 2	1

But for other printers the PCL drawer number can e.g. be in the range 250-255..

2. By Paper type

Instead of referring to a specific drawer via a number you can also specify the drawer indirectly as a paper type (on most middle sized and large) laser printers. Then it is up to the printer to select a drawer with the specified paper type. The paper type for each drawer can be set via the printer display/menu or via a browser accessing the printer. This is recommended for use with InterForm400, but this is unfortunately not supported for all printers - but fortunately there is a hybrid workaround in InterForm400 for such printers.

Selecting the drawer in windows

When you print from windows you can on the printer driver normally select the drawer via both methods (via a drawer number or via a paper type). As the specific printer driver knows the relations between the physical drawer and the PCL code the user will only need to refer to the physical drawer number.

Find the relation between the physical drawer and the PCL drawer

If you have a PCL5/PCL5e/PCL5c printer driver you can however chose to 'print to file' either when you print or when you install the printer driver.

(When you install the driver you can select 'Add printer', 'Add a local printer', select port 'FILE:' - if you do that, then you are prompted for the output file.)

If you open a small document in Notepad and print to file while selecting a specific drawer, then you can open the resulting .prn file in e.g. Notepad or Notepad++ and here you can actually find the PCL code for the selected drawer. You just need to search for the sequence: <esc>&l#H,

where <esc> is a specific escape character (hex 1B) and # is the number your are searching for. This is an example:

```
%-12345X@PJL JOB NAME="Untitled - Notepad"
@PJL SET STRINGCODESET=UTF8
@PJL SET RESOLUTION=600
@PJL ENTER LANGUAGE=PCL
E *t600R&u 600D* r0F&l 00 &l26A <u>&14H</u>&l 0S &l1X& l8c1E *p0x0Y*c 0t5611x8178Y*b 0M
&b 1M
*p 0Y (19U( s4099t0b0s15.00h0P&d @* v0c0T *p544Y*p 2178XUntitled
*p 0Y *p615Y*p 330Xdrawer=1
*p 0Y *p6306Y* p2218XPage 1*p 6815Y
E %-12345X@PJL EOJ
%- 12345X
```

So in the example above Tray=1 is selected when printing, but the PCL code is actually 4.

Drawer 4 would be the number to select in InterForm400.

Selecting the drawer on the IBM i

If you are printing e.g. normal *SCS spooled files (not merged InterForm400 spooled files), then the spooled files can select a specific drawer via the DRAWER field. This can e.g. also contain a number in the range 1-255, which normally 'should' be physical drawer number on the printer. This is however translated by Host Print Transform into a PCL number. This translation is setup either via a selected manufacturer type model (MFRTYPMDL) or a workstation customisation object (WSCST) on the used printer device or printer output queue (Output queue when printing via a remote writer without a printer device).

So OS/400 (or whatever the operating system is called this week) is translating the selected drawer into the PCL drawer code in this manner via Host Print Transform and you need to select a WSCST or MFRTYPMDL that exactly fits the printer you are using to make this work.

For those putting InterForm400 into production you might expect that a change of, the DRAWER parameter on the spooled file, WSCST or another MFRTYPMDL will select another drawer also for the InterForm400 merged spooled files, but that is not the case..

Selecting the drawer in InterForm400

Merged spooled files created by InterForm400 does not select the drawer as normal *SCS spooled files. *SCS spooled files are converted into the PCL5 datastream by Host Print Transform at the time when the spooled file leaves the IBM I and is sent to the printer. For InterForm400 the merged spooled files are of the type *USERASCII, which means that InterForm400 has created the full PCL5 printer data stream and it is not altered in any way by Host Print Transform on its way to the printer.

This means e.g. that you cannot change the drawer selected by InterForm400 by changing the DRAWER field of the <u>merged</u> spooled file nor via the WSCST nor MFRTYPMDL of the used printer device/output queue. This is simply ignored for the InterForm400 spooled files.

The drawer option on the overlay

For InterForm400 you select the drawer to use on the used overlay here:

InterForm Designer "NEW OVERLAY" - kse@192.168.250.250 - Job:86
File Edit Setup Display Help
Page Display Help
Page Definitions
Page Definitions
Properties Drawer Input Margin
Source
Page Paper type Drawer Printer default Spooled File

Paper type PLAIN -

Τ

If you want to use the same overlay to print on multiple printers with different drawer layout, then you need to select the drawer as either a **paper type** or '**Spooled File**' (=*INPUT), where paper type is recommended. It is even possible to define a kind of hybrid, if you are not able to select the drawer by paper type on all of your printers.

Below the paper type, the hybrid and the 'Spooled File' options are described:

Drawer selection by Paper Type

You can select between various paper types listed in a drop down list. This list is shown in the language you have selected in the designer, but the actual paper type in the data stream is language independent, so you do not need to worry about that when selecting this.

Drawer selection by Paper Type (Hybrid)

A prerequisite for selecting the drawer by paper type is of course, that you can do that on the actual printers, that you are using. Most printers do actually support this, but it is possible to use the paper type to select the drawer for most printers, while having an alternative for the few of your printers, that are not able to select the drawer in this manner. This is setup via these options in InterForm400:

- 80. Administering InterForm 400
- 8. Work with printer control options
- 1. Papertype to PCL-drawer conversion

If the output queue where you are merging \underline{TO} (= where the merged spooled files are created and where the physical printer is attached) is not listed, then you can add the new output queue with F6=Create and update this screen:

Create paper type to pcl-drawer conversion	PAP305D
Output queue <u>PRT01</u> Library <u>QUSRSYS</u>	
Paper TypePCL-drawerorMacro numberPLAIN11PREPRINTD2LTRHEAD3TRNSPRNCY4PREPUNCHD5LABELS6BOND7RECYCLED8COLOR9CARDSTOCK10	
F3=Exit F12=Cancel	

The numbers above are just examples and are probably not what you want. Instead of a PCL drawer number you can also refer to a printer macro.

Drawer selection via 'Spooled File' (=*INPUT)

If you select the drawer via the paper type as described above, then there is one downside: The drawer of the original input spooled file is ignored. If you want to be able select a specific drawer via the input spooled file, then you should select the value 'Spooled File' (or *INPUT in the green screen 'designer'). As default the drawer number of the input spooled file will then also be used as the PCL drawer number, which is NOT the same as the physical drawer on the printer.

To help you to use this option you can setup a table which does about the same as a WSCST or MFRTYPMDL is doing in Host Print Transform for *SCS spooled files: To translate a drawer number on the spooled file into a PCL drawer number in the output print data stream. This is setup in InterForm400 via these options:

- 80. Administering InterForm 400
- 8. Work with printer control options
- 2. SCS to PCL drawer conversion

If the output queue where you are merging \underline{TO} (= where the merged spooled files are created and where the physical printer is attached) is not listed, then you can add the new output queue with F6=Create and update this screen:

Create scs to p	ocl drawer conversion	DRW310D
Output queue Library Printer description .	. QUSRSYS	
SCS-drawer PCL-draw 1 4 2 1 3 4 5 6 7 8 9 10	ier	
11 12 13 F3=Exit F12=Cancel		+

The setting above set the same translation as listed on page 83:

If the drawer on the input spooled file is 1, then the PCL drawer number in the merged spooled file will be 4 and the physical drawer selected will be 1 - logical isn't it?... If the input spooled file has drawer=2, then the PCL drawer will be 1 and the physical drawer should be 2.

How to print a .prn file

In some cases it is useful to be able to print a .prn file generated by either InterForm400 or InterFormNG on an installation, where the products are not installed. A .prn file contains the print data stream, that is inside a merged spooled file generated by InterForm400.

This can e.g. be used in these scenarios e.g. to proof/verify if a specific printer works with InterForm400 or InterFormNG.

How to generate a .prn file

A .prn file can be generated with InterForm400 by printing to file. You can e.g. do that with the commands in InterForm400:

Command	Print data stream
APF3812/APF3812	PCL
APF3812/MRGSPLFIPL	IPL
APF3812/MRGSPLFZPL	ZPL

(With InterFormNG you can activate 'Save print' on the printer configuration in the web interface).

The .prn file can be created in the IFS, where you e.g. can drag it to a windows PC via a mapped network drive.

Prerequisites

In order to print a .prn file via the method described here, you first need to prepare a few things:

- You need to have access to the .prn file from a Windows PC.
- The printer must be defined on a machine/server, that is also reachable from the same PC. You need to know the name of the machine/server.
- The printer must be shared.

Find the machine/server name

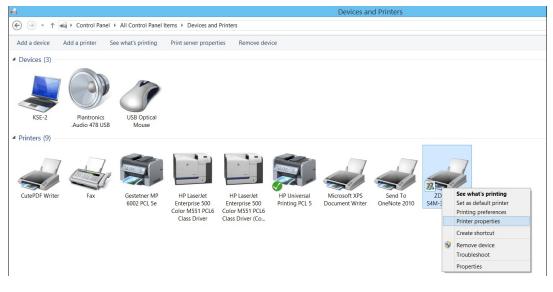
If you do not know the name of the machine/server, you can find it in this way:

Sign on to the server and go into the control panel and search for System:

A		
😸 🌛 👻 🛧 🍓 🕨 Control Pan	el 🕨 All Control Panel Items 🕨 S	System
Control Panel Home	View basic information	about your computer
 Remote settings System protection Advanced system settings 	Windows edition Windows 8.1 © 2013 Microsoft Corpora Get more features with a n	
	System Processor: Installed memory (RAM): System type: Pen and Touch:	Intel(R) Core(TM) i7-4710HQ CPU @ 2.50GHz 2.50 GHz 8.00 GB (7.89 GB usable) 64-bit Operating System, x64-based processor No Pen or Touch Input is available for this Display
	Computer name, domain and Computer name: Full computer name:	kse-2 kse-2

Share the printer and note the name

The printer in question must be shared. You can do that via control panel and Printers. Right click on the printer and select 'Printer properties':



Select the 'Sharing' tab:

ZDesigner S4M-300dpi ZPL Properties
Printer Settings Stocks Language Barcode Fonts Command Fonts About General Sharing
If you share this printer, only users on your network with a username and password for this computer can print to it. The printer will not be available when the computer sleeps. To change these settings, use the <u>Network and Sharing Center</u> .
✓ Share this printer
Share name: S4M
Privers Drivers If this printer is shared with users running different versions of Windows you may want to install additional drivers so
that the users do not have to find the print driver when they connect to the shared printer.
Additional Drivers
OK Cancel Apply Help

You need to activate 'Share this printer' and specify a share name – preferable a simple name without spaces. In this example I have shared the printer as 'S4M'.

Copy the .prn file to the printer

With the prerequisites in place we can now copy the .prn file to the printer with this command from a Command prompt on the Windows PC:

Now you can copy the .prn file to the printer in this way:

COPY /B <file name> \\<server_name\printer_share

With the values above this will e.g. work:

COPY /B C:\temp\file.prn \\kse-2\S4M

(Assuming the .prn file is called file.prn and placed in C:\temp).

Finishing definitions

This section contains examples of how to setup specific finish definition and how to solve specific challenges concerning these definitions.

PDF file naming definitions

The PDF file naming definitions can be used for creating PDF files from an input spooled file. This section includes procedures and setup related to these definitions.

Replacing invalid characters in variables.

With the PDF file naming definition you can use variables to pick up text from the contents of the PDF file and use these as a part of the path and or file name. It might however occur, that text found in the spooled file contains unwanted characters e.g. '/', which InterForm400 of course will use to create a new directory, which perhaps was not intended.

So you need a technique to convert or remove special characters in variables. That can be done via a user exit program. As an example we can use the InterForm400 demo spooled file. It as the character '/' in line 13 position 61:

```
Herring Marine Research
Seaweed Street 14
9000 Battleaxe
DK-Denmark
------
Att: Martin Merman
```

1004/PMK. 20-02-2013

In our PDF file naming definition we define a variable to pick up that information from the spooled file. Below that is done with variable, *V3:

```
Change Variable DefinitionPNM325DDefinition name. . . . : PDF_LASTDescription. . . . . : PDF files with Information from first/last pageType choices and then press Enter. Press F3 or F12 to exit.Variable. . . . . . : *V3Variable. . . . . . : *V3Max. outputlength. . . . . . 81- 42Variable type. . . . . . . 1Spooled printinfoInput length. . . . . . . 81- 42
```

Change Receipient Keys and Spoolvariables PNM357D Definition name : PDF_LAST Description : PDF files with Information from first/last page Sequence number : 001 Description : all Enter where to find key(s) and variables in the print. Page 1=First Description Length 9=Last Printline Startposition Var. 4 *KEY1 DocNo 13 57 1 *V1 First Contact Person 40 11 13 Last Contact Person 40 9 11 13 *V2 *V3 String with / 8 13 57

The trick is now, that the variable *V3 is not used directly in the PDF file path and name, but instead it is used as input for a call to a user exit program, which is here used by variable, *V4:

Change Variable Definition PNM325D Definition name : PDF_LAST Description : PDF files with Information from first/last page ype choices and then press Encer.*VA-*VZ, *VVariable*VA-*VZ, *VDescriptionSubstitute / with _ in *V381 - 42 Type choices and then press Enter. Press F3 or F12 to exit. *VA-*VZ, *V1-*V9 Variable type : 7 User exit User exit User exit program PNMEXIT Name, *NONE Library, *LIBL User exit program MYLIB Exit fields variables Parm 1 - 5 *V3 *KEY1-3, *VA-9 Parm 6 - 10

And we also use variable *V4 in the PDF path and file name:

Change PDF Filename Composition PNM330D Definition name . . . : PDF LAST PDF files with Information from first/ Type choices and then press Enter. Press F3 or F12 to exit. PDF output path/file . . . /apf3812home/PDF/File_*V4_*V1.pdf Composition, *USEREXIT Create directory Y Y=Yes, N=No Replace file method . . . 1 0=Never, 1=Always, 2=Append: .nnn 3=Generate: File-nnn.ext (nnn = 000-999) Available variables Var. Type Description Len Info *KEY1 Keydef. DocNo 4 Alfanum. lowercase, Allow blanks=Y SpoolVar First Contact Pe 40 Inputlen.: 40, Position 11 (13-52) *V1 *V2 SpoolVar Last Contact Per 40 Inputlen.: 40, Position 11 (13-52) *V3 SpoolVar String with / 8 Inputlen.: 8, Position 13 (57-64) *V4 UserExit Substitute / wit 8 APF3812/PNMEXIT Parms(*V3)

Variable. *V4 is calling a user program. The program must be based on the demo source, PNMEXIT in the source file APF3812/APISRC. Here are the changes/additions to the demo source:

```
Dcl &Count *INT 4
/*-----
                                                                           _*/
/*
                                                                            */
   Replace any ^{\prime }/^{\prime } with ^{\prime }_{-}^{\prime } in the variable for a PDF file naming definition to avoid an invalid path.
/*
                                                                            */
/*
                                                                            */
.
/ *
                                                                            */
/*-----
                                                                           _*/
              CHGVAR VAR(&RtnParm1) VALUE(&EntryParm1)
DOFOR VAR(&Count) FROM(1) TO(40)
IF COND(%SST(&RtnParm1 &Count 1) *EQ '/') +
                            THEN(CHGVAR VAR(%SST(&RtnParm1 &Count 1)) + VALUE('_'))
              ENDDO
EndPqm
```

Remember to change the object owner of the compiled program into QSECOFR. You also need to create the program before you can fully define variable, *V4.

Uninstall and remove of InterForm400

Below is a description of how to remove InterForm400 and all InterForm400 related resources. (Make sure, that no other resources are placed in the directories, folders or libraries used by InterForm400 - they will be deleted if you follow the procedure below). As a precaution it is recommended to backup the objects prior to deleting them.

Disclaimer: InterForm A/S will not have or accept any liability, obligation or responsibility whatsoever for any loss, destruction or damage (including without limitation consequential loss, destruction or damage) however arising from or in respect of any use or misuse of the description in this document.

If in doubt you should contact InterForm A/S or your local InterForm400 support before proceeding.

Please note:

The procedure below removes any object inserted by InterForm400 during installation including any created emails. Apart from this InterForm400 is also adding a data queue for each output queue, that is monitored. These data queues are created in the same library as the output queues, that InterForm400 is monitoring. They should be deleted manually if needed. Please notice, that you may have added extra objects in the referred libraries and directories and the user profiles created by InterForm400 might own objects, that you could delete when deleting the user profiles (for that you can chose to change the owner of these objects). If that is the case, then you should make sure, that you are not deleting these objects during the suggested procedure below.

Enter InterForm400 with the command: APF3812/APFMENU.

a) Stop all journaling and delete journal receivers:

Go into InterForm400. Choose option 12. Service functions, 9. Journal menu, 2. End journaling files in InterForm400 library APF3812. Press F10 to confirm end of journaling. Choose 3. Delete journal and receivers in InterForm400 library APF3812.

b) Stop the Output Schedule Control subsystem (if started): From InterForm400 main menu choose:

6. Work with Output Schedule Control, 11. End OSCCTL subsystem and server.

Choose 12. Work with OSCCTL subsystem to make sure, that the subsystem has been stopped.

c) Stop Auto Forms Control: From InterForm400 main menu choose:
 5. Work with Auto Forms Control, 11. End AUTO_FORM subsystem, write *IMMED and press Enter.

Choose 12. Work with active subsystem AUTO_FORM to make sure, that the subsystem is stopped.

Other subsystems, that also should be ended (if started) are:

APF3812/MAILINTER APF3812/ SIGNINTER APF3812/WINPRINT

All subsystem names and libraries are configurable. You can check the actual names in the InterForm400 configuration.

d) You might have inserted the validity program for the commands: STRPRTWTR and STRRMTWTR. You can remove them this way: Choose 70. Configuration and licences, 2.

Configure InterForm 400, Press Enter until this is displayed:

Make sure, that state 'N' is stated. Press Enter to make the change.

never should be started with FORMTYPE(*ALL) on such an output queue.

Now exit InterForm400.

e) Clear any output queues in the APF3812 library with the commands:

CLROUTQ OUTQ(APF3812/AFC_INPUT1) CLROUTQ OUTQ(APF3812/AFC_INPUT2) CLROUTQ OUTQ(APF3812/AFC_OUT1) CLROUTQ OUTQ(APF3812/AFC_OUT2)

(If you have added any other outq's in library APF3812 you need to clear them as well.)

f) Remove the APF3812 from your library list (if inserted):

RMVLIBLE LIB(APF3812)

g) Now check if any job has object lock on the APF3812 library:

WRKOBJLCK OBJ(APF3812) OBJTYPE(*LIB)

Stop all jobs having this lock.

When no job has lock on the library you can delete the APF3812 library:

DLTLIB LIB(APF3812)

You can also delete the import/export libraries if found:

APFIMPORT and APFEXPORT.

h) Other resources, that are created by InterForm400 are: User profiles: (Remember to consider if you want to delete the objects owned by these users or transfer the objects to another user profile) AFCOPER APFUSRPRF MAILINTER OSCOWNER SIGNINTER TERMINTER WEBINTER The APF3812 folder (if an older InterForm400 version was ever installed). Can be deleted this way (including everything within..): DLTDLO DLO(*ALL) FLR(APF3812) Delete InterForm400 directories and content: RMVDIR DIR('/APF3812Home') SUBTREE(*ALL) RMVDIR DIR('/APF3812Mail') SUBTREE(*ALL)

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